

Product Catalog 2024

Industrial Pumps & Metering Systems

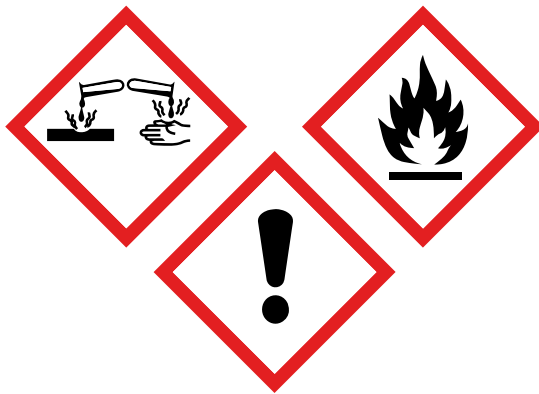


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MARKETS SERVED



AUTOMOTIVE



WASTE WATER
TREATMENT



CHEMICAL
PACKAGING



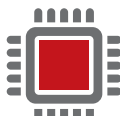
PHARMACEUTICAL



PLATING



AGRICULTURE



SEMI-CONDUCTOR



PETROLEUM

Pump Packages



Pump Package SPEK-PPS | Water Treatment Chemicals

Engineered to transfer corrosive chemicals associated with the Water Treatment Industry. Common applications include: Corrosion inhibitors and water additives.

Motor Type	SPE-250B
Pump Assembly	PPS
Pump Length	27" (700 mm), 39" (1000 mm) or 47" (1200 mm)
Hose	1,5 m I.D. ¾" x O.D 1" (25 mm) PVC
Dispensing Nozzle	¾", Polypropylene (Viton® or EPDM o-ring)
Max. Flow Rate	38 LPM <i>based on water</i>
Max. Viscosity	200 cps (mPas)
Max. Temperature	55 °C

Part Number	Voltage	Pump Length
SPEK-PPS-27	220-240V	27" (700 mm)
SPEK-PPS-39	220-240V	39" (1000 mm)
SPEK-PPS-47	220-240V	47" (1200 mm)

⚠ Warning: Not suitable for pumping flammable or combustible liquids.



Pump Package 1 | Water Treatment Chemicals

Engineered to transfer corrosive chemicals associated with the Water Treatment industry. Common applications include: Sodium Hypochlorite, Potassium Hydroxide and Sodium Bromide.

Motor Type	SPE-950V (Variable Speed Drive)
Pump Assembly	CPVC
Pump Length	39" (1000 mm) or 47" (1200 mm)
Hose	1,8 m, I.D. 1" (25 mm) PVC
Dispensing Nozzle	1" (25 mm), Polypropylene (Viton® or EPDM o-ring)
Barrel Adapter	Polypropylene
Storage Bracket	Stainless Steel
Max. Flow Rate	67 LPM <i>based on water</i>
Max. Viscosity	1500 cps (mPas)
Max. Temperature	88 °C

Part Number	Voltage	Pump Length
9550	220-240V	39" (1000 mm)
9551	220-240V	47" (1200 mm)

⚠ Warning: Not suitable for pumping flammable or combustible liquids.



Pump Package 2 | Acids & Alkalis

Engineered to transfer corrosive liquids. Common applications include: Hydrochloric Acid, Nitric Acid (20%), Acetic Acid and Sulfuric Acid.

Motor Type	SPE-950V (Variable Speed Drive)
Pump Assembly	Polypropylene
Pump Length	39" (1000 mm) or 47" (1200 mm)
Hose	1,8 m, I.D. 1" (25 mm) PVC
Dispensing Nozzle	1" (25 mm), Polypropylene (Viton® or EPDM o-ring)
Barrel Adapter	Polypropylene
Storage Bracket	Stainless Steel
Max. Flow Rate	67 LPM <i>based on water</i>
Max. Viscosity	1500 cps (mPas)
Max. Temperature	55 °C

Part Number	Voltage	Pump Length
9530	220-240V	39" (1000 mm)
9531	220-240V	47" (1200 mm)

⚠ Warning: Not suitable for pumping flammable or combustible liquids.

Pump Packages Continued

Pump Package 3 | Concentrated Acids & Alkalies

Engineered to transfer very concentrated and extremely aggressive liquids. Common applications include: Sulfuric Acid 66 Baumé, Propionic Acid, Concentrated Nitric (98%) and Hydrofluoric Acid.

Motor Type	SPE-950V (Variable Speed Drive)
Pump Assembly	PVDF (Kynar®)
Pump Length	39" (1000 mm) or 47" (1200 mm)
Hose	1,8 m, I.D. 1" (25 mm) AtEx/Chemical Hose
Dispensing Nozzle	1" (25 mm), PVDF (Viton® or EPDM o-ring)
Barrel Adapter	Polypropylene
Storage Bracket	Stainless Steel
Max. Flow Rate	67 LPM <i>based on water</i>
Max. Pressure	10,6 m
Max. Viscosity	1500 cps (mPas)
Max. Temperature	80 °C

Part Number	Voltage	Pump Length
9580	220-240V	39" (1000 mm)
9581	220-240V	47" (1200 mm)

⚠ Warning: Not suitable for pumping flammable or combustible liquids.

Pump Package 4 | Acids & Alkalies Measurement

Unique design allows users to safely measure and transfer corrosive liquids. Common applications include: Hydrochloric Acid, Nitric Acid (20%), Acetic Acid and Sulfuric Acid.

Motor Type	SPE-950V (Variable Speed Drive)
Pump Assembly	Polypropylene
Pump Length	39" (1000 mm) or 47" (1200 mm)
Hose	1,8 m, I.D. 1" (25 mm) PVC
Dispensing Nozzle	1" (25 mm), Polypropylene (Viton® or EPDM o-ring)
Flow Meter	Digital / Polypropylene
Barrel Adapter	Polypropylene
Storage Bracket	Stainless Steel
Max. Flow Rate	61 LPM <i>based on water</i>
Max. Pressure	10,6 m
Max. Viscosity	300 cps (mPas)
Max. Temperature	55 °C

Part Number	Voltage	Pump Length
9540	220-240V	39" (1000 mm)
9541	220-240V	47" (1200 mm)

⚠ Warning: Not suitable for pumping flammable or combustible liquids.

Pump Package 5 | Concentrated Acids & Alkalies Measurement

Unique design allows operators to safely measure and transfer concentrated and very aggressive liquids. Common applications include: Sulfuric Acid 66 Baumé, Propionic Acid, Concentrated Nitric (98%) and Hydrofluoric Acid.

Motor Type	SPE-950V (Variable Speed Drive)
Pump Assembly	PVDF (Kynar®)
Pump Length	39" (1000 mm) or 47" (1200 mm)
Hose	1,8 m, I.D. 1" (25 mm) AtEx Hose
Dispensing Nozzle	1" (25 mm), PVDF (Viton® or EPDM o-ring)
Flow Meter	Digital / PVDF
Barrel Adapter	Polypropylene
Storage Bracket	Stainless Steel
Max. Flow Rate	61 LPM <i>based on water</i>
Max. Viscosity	300 cps (mPas)
Max. Temperature	80 °C

Part Number	Voltage	Pump Length
9590	220-240V	39" (1000 mm)
9591	220-240V	47" (1200 mm)

⚠ Warning: Not suitable for pumping flammable or combustible liquids.



Pump Packages Continued



Pump Package 6 | Mineral acids

Engineered to transfer mineral acids and suitable chemicals. Applications include: Nitric Acid (<60%) and Citric Acid.

Motor Type	SPE-950V (Variable Speed Drive)
Pump Assembly	Stainless Steel 316 (ATEX)
Pump Length	39" (1000 mm) or 47" (1200 mm)
Hose	1,8 m, I.D. 1" (25 mm) PVC
Dispensing Nozzle	1" (25 mm), SS316, PTFE
Barrel Adapter	Stainless Steel
Storage Bracket	Stainless Steel
Max. Flow Rate	80 LPM <i>based on water</i>
Max. Viscosity	1500 cps (mPas)
Max. Temperature	80 °C

Part Number	Voltage	Pump Length
9570	220-240V	39" (1000 mm)
9571	220-240V	47" (1200 mm)

Pump Package 6 with ALU Nozzle

Part Number	Voltage	Pump Length
9572	220-240V	39" (1000 mm)
9573	220-240V	47" (1200 mm)

⚠ Warning: Not suitable for pumping flammable or combustible liquids.



Pump Package 7 | Non-corrosive liquids and light oils

Standard Pumps Aluminum Pump Package is designed to transfer non-corrosive liquids such as machining lubricants, hydraulic fluid, motor oil, anti-freeze and light oils from barrels and tote tanks. This package has been engineered to be light weight and portable while still maintaining a robust quality and high rate of flow.

Motor Type	SPE-950V (Variable Speed Drive)
Pump Assembly	Aluminium (ATEX)
Pump Length	39" (1000 mm) or 47" (1200 mm)
Hose	1,8 m I.D. 3/4" x O.D 1" (25 mm) PVC
Dispensing Nozzle	1" (25 mm), Aluminium
Barrel Adapter	Stainless Steel depending on liquid
Storage Bracket	Stainless Steel
Max. Flow Rate	89 LPM <i>based on water</i>
Max. Viscosity	1500 cps (mPas)
Max. Temperature	52 °C

Part Number	Voltage	Pump Length
9560	220-240V	39" (1000 mm)
9561	220-240V	47" (1200 mm)

⚠ Warning: Not suitable for pumping flammable or combustible liquids.

APPLICATIONS



Drums & Barrels



Laboratory



Large Storage Vessels



IBCs

Drum Pump Motors



SPE-12V/24V Series



Part Number	Enclosure	Power	Watt	V.S.D	Gross WT
SPE-12VA	Open Drip Proof (IP44)	12V DC PLUG	150	No	2,3 kg
SPE-24VA	Open Drip Proof (IP44)	24V DC PLUG	150	No	2,3 kg

Battery plugs: Only on request



Note: V.S.D. = Variable Speed Drive.



SPE-250 B



Part Number	Enclosure	Power	Watt	V.S.D	Gross WT
SPE-250B	Open Drip Proof (IP44)	230V/50-60Hz	250	No	2,3 kg
SPE-001	Cartridge brushes	Spare Part			

Note: V.S.D. = Variable Speed Drive.

Warning: Not suitable for pumping flammable or combustible liquids.



SPE-450 Series



Part Number	Enclosure	Power	Watt	V.S.D	Gross WT
SPE-450	TEFC (IP54)	230V/50-60Hz	450	No	3,3 kg
SPE-450V	TEFC (IP54)	230V/50-60Hz	450	Yes	3,3 kg

Note: V.S.D. = Variable Speed Drive.

Warning: Not suitable for pumping flammable or combustible liquids.



SPE-650 Series



Part Number	Enclosure	Power	Watt	V.S.D	Gross WT
SPE-650	Open Drip Proof (IP54)	230-240V/50-60Hz	650	No	3,3 kg
SPE-650V	Open Drip Proof (IP54)	230-240V/50-60Hz	650	Yes	3,3 kg

Note: V.S.D. = Variable Speed Drive.

Warning: Not suitable for pumping flammable or combustible liquids.



SPE-950 Series



Part Number	Enclosure	Power	Watt	V.S.D	Gross WT
SPE-950	TEFC (IP54)	230-240V/50-60Hz	950	No	3,3kg
SPE-950V	TEFC (IP54)	230-240V/50-60Hz	950	Yes	3,3 kg

Note: V.S.D. = Variable Speed Drive.

Warning: Not suitable for pumping flammable or combustible liquids.

Drum Pump Motors Continued



SP-280P-2 Series



Part Number	Enclosure	Power	Watt	V.S.D	LVR	Gross WT
SP-280P-2	TEFC (IP44)	230-240V/50-60Hz	825	No	Yes	4,0 kg
SP-280P-2-V	TEFC (IP44)	230-240V/50-60Hz	825	Yes	Yes	4,0 kg

Note: V.S.D. = Variable Speed Drive
Note: LVR= Low Voltage Release.

⚠ Warning: Not suitable for pumping flammable or combustible liquids.
Note: Pump Motor available in 110/120V on request.



SP-ENC-2 Series



Part Number	Enclosure	Power	Watt	V.S.D	LVR	Gross WT
SP-ENC-2	TEFC (IP54)	230-240V/50-60Hz	825	No	Yes	5,7 kg
SP-ENC-2-V	TEFC (IP54)	230-240V/50-60Hz	825	Yes	Yes	5,7 kg

Note: V.S.D. = Variable Speed Drive
Note: LVR= Low Voltage Release.

⚠ Warning: Not suitable for pumping flammable or combustible liquids.
Note: Pump Motor available in 110/120V on request.



SP-440EX



Part Number	Enclosure	Power	Watt	V.S.D	LVR	Gross WT
SP-440EX	Explosion Proof	220-240V/1/50-60Hz	1000	Yes	Yes	7,7 kg

RPM (min-max) 1000-12.000.
Atex II 2G Ex d IIB T5 Gb

Note: V.S.D. = Variable Speed Drive
Note: LVR = Low Voltage Release

Note: Explosion proof motor regulations require that motors shall be returned to the manufacturer for repair.

⚠ See warning at bottom of page.
Note: Pump Motor available in 110/120V on request.



SP-B2 Series



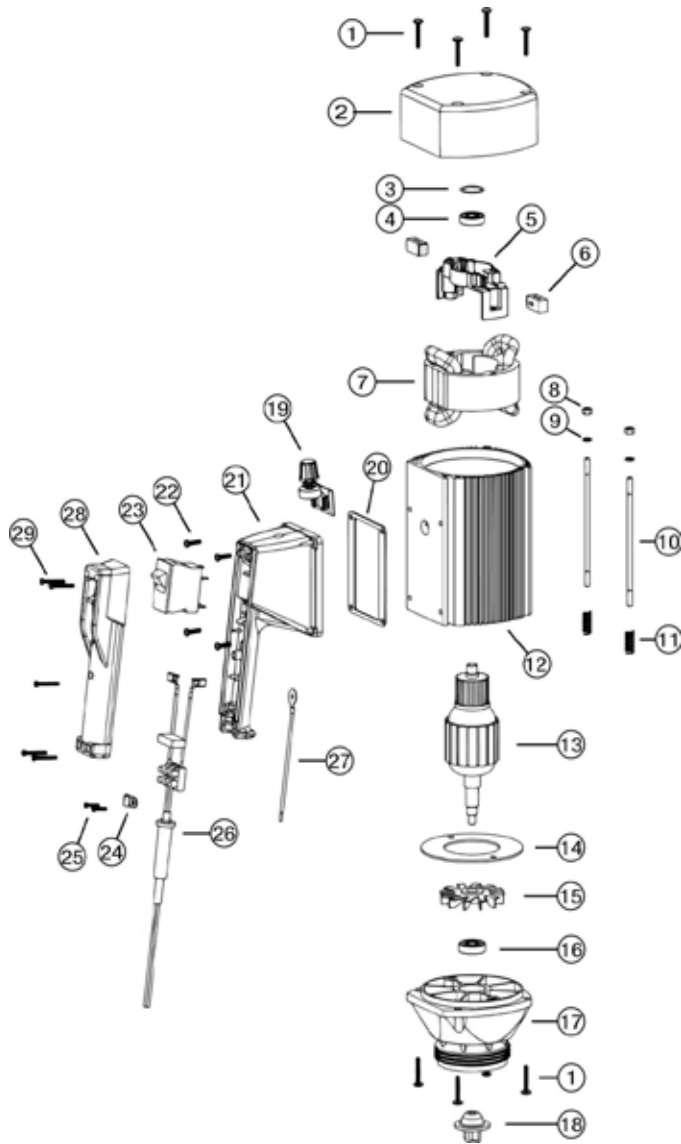
Part Number	Consumption	Max. Inlet Pressure	Output	Gross WT
SP-B2	28 CFM @ 90 psi 13.2 L/sec @ 6,2 bar	100 psi 6,8 bar	3/4 HP 560W	1,5 kg
SP-B2P (trigger lock)	28 CFM @ 90 psi 13.2 L/sec @ 6,2 bar	100 psi 6,8 bar	3/4 HP 560W	1,5kg

⚠ Warning: Not suitable for pumping flammable or combustible liquids.

Warning: Pumping of flammables or combustible liquids can generate a static electric discharge, causing fire or explosion resulting in injury or death. Read and understand operating instructions before starting this unit. Follow all federal, state and local safety codes including NFPA 30 - NFPA77. Prior to connecting to air supply, install bond and ground wires and check continuity of each wire. A meter reading of one ohm or less is required for safe liquid transfer. Use only metallic drum, receiving vessel and metallic pump when pumping flammables. Air motors are not recognized under any current Underwriter's Laboratory listing program. Consult a qualified engineer for suitability for use in a hazardous area or on flammables.

SP-280 Series Motor Spare Parts

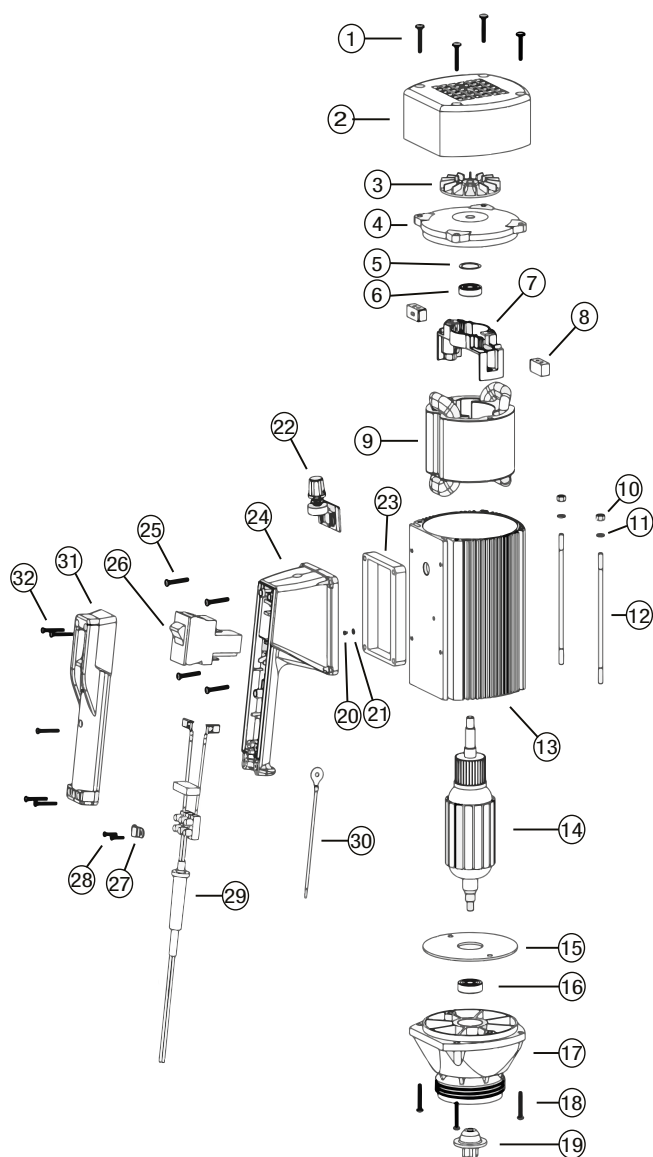
SP-280-2(-V)



Ref #	Description	Part number	Qty
1	Screw, Motor Cover/Lower Housing	8130P	8
2	Motor Cover	8000	1
3	Wave Washer	8125	1
4	Bearing, Upper	8331	1
5	Brush Holder	8508	1
6	Carbon Brushes, 110/220V	8509*	2
7	Stator		1
	110V	8503	
	220V	8702	
8	Hexagon Nut	8448	2
9	Lock Washer	8071	2
10	Rod Connector	8506	2
11	Pressure Spring	8507	2
12	Motor Housing	8510P	1
13	Armature		1
	110V	8502	
	220V	8701	
14	Guide Disc	8504	1
15	Fan	8512	1
16	Bearing, Lower	8126	1
17	Lower Housing	8100	1
18	Motor Coupling	8333*	1
19	Speed Potentiometer		1
	110V	9803	
	220V	9804	
20	Gasket		1
	110V	8167	
	220V	8167LVR	
21	Switch Housing		1
	Fixed Speed	8001	
	Variable Speed	8010	
22	Screw, Switch Housing		4
	110V	8131	
	220V	8131LVR	
23	Overload Switch		1
	110V	8611	
	220V (w/ Low Voltage Release)	8704LVR	
	220V (w/o Low Voltage Release)	8704	
24	Cable Clamp	8001-1	
25	Screw, Cable Clamp	8001-2	
26	Power Cord		1
	110V	8360-KIT	
	220V	8705-KIT	
27	Earthing Lead	8183	1
28	Switch Cover	8002	1
29	Screw, Switch Cover	8221	5
N/A	Repair Kit* (Includes Items 6 & 18)		1
	110V - 220V	9055	

SP-ENC Series Motor Spare Parts

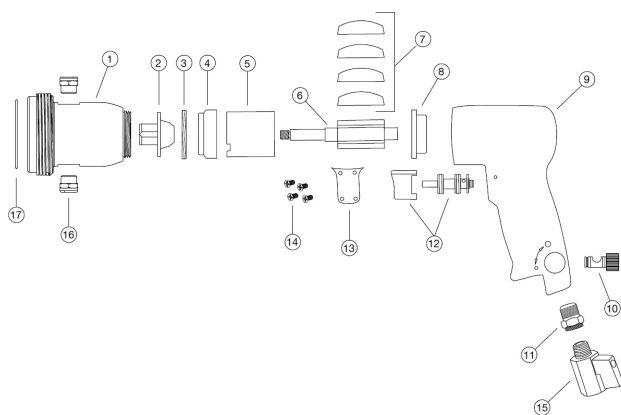
SP-ENC-2(-V)



Ref #	Description	Part Number	Qty
1	Screw, Motor Cover	3130	4
2	Motor Cover	3000	1
3	Fan	3512	1
4	Bearing Cover	3511	1
5	Wave Washer	8125	1
6	Bearing, Upper	8331	1
7	Brush Holder	8508	1
8	Carbon Brushes, 110/220V	8509*	2
9	Stator		1
	220V	3702	
10	Hexagon Nut	8448	2
11	Lock Washer	8071	2
12	Rod Connector	3703	2
13	Motor Housing	3510	1
14	Armature		1
	220V	3701	
15	Guide Disc	3504	1
16	Bearing, Lower	8126	1
17	Lower Housing	8100	1
18	Screw, Lower Housing	8130	4
19	Motor Coupling	8333*	1
20	Ground Screw	8162	1
21	Star Washer	8511	1
22	Speed Potentiometer		1
	220V	9804	
23	Gasket		1
	220V	8167LVR	
24	Switch Housing		1
	Fixed Speed	8001	
	Variable Speed	8010	
25	Screw, Switch Housing		4
	220V	8131LVR	
26	Overload Switch		1
	220V (w/ Low Voltage release)	8704LVR	
27	Cable Clamp	8001-1	1
28	Screw, Cable Clamp	8001-2	2
29	Power Cord		1
	110V	8360-KIT	
	220V	8705-KIT	
30	Earthing Lead	8183	1
31	Switch Cover	8002	1
32	Screw, Switch Cover	8221	5
N/A	Repair Kit* (Includes Items 8 & 19)		1
	110V - 220V	9055	

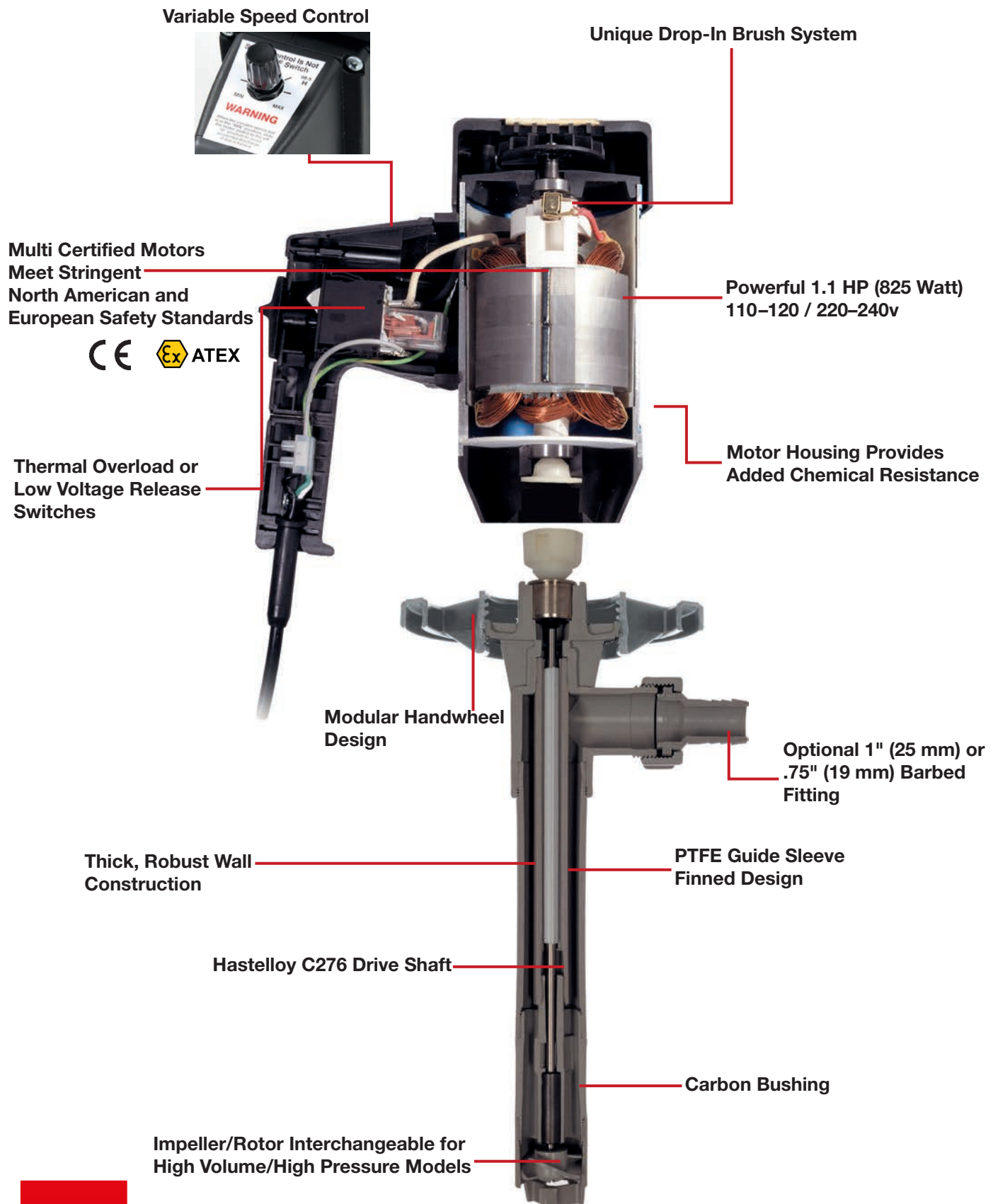
SP-B2 (P) Air Motor Spare Parts

SP-B2(P)



Ref. #	Description	Part Number
1	Adaptor	3170B
2	Motor Coupling	8333
3	Motor Lock Nut	317-B-27
4	Front End Plate Assembly	317-B-A11
5	Cylinder	317-B-A3
6	Rotor	317-B-53
7	Vanes (set of 4)	317-B-42-4
8	Rear End Assembly	317B-A12
9	Housing	317-B-40
10	Regulator	317-B-A249
11	Inlet Bushing	317-B-38
12	Trigger Assembly	317-B-A93
13	Trigger Plate (SP-B2P Only)	3176B
14	Trigger Plate Screws (4 required), (SP-B2P Only)	3177B
15	Ball Valve, 1/4" MNPT x 1/4" FNPT	3178
16	Silencer (2 Required)	1206623
17	O-Ring, Viton	8226V

Motor & Tube Assembly Details



Pump Tubes – Polypropylene Series

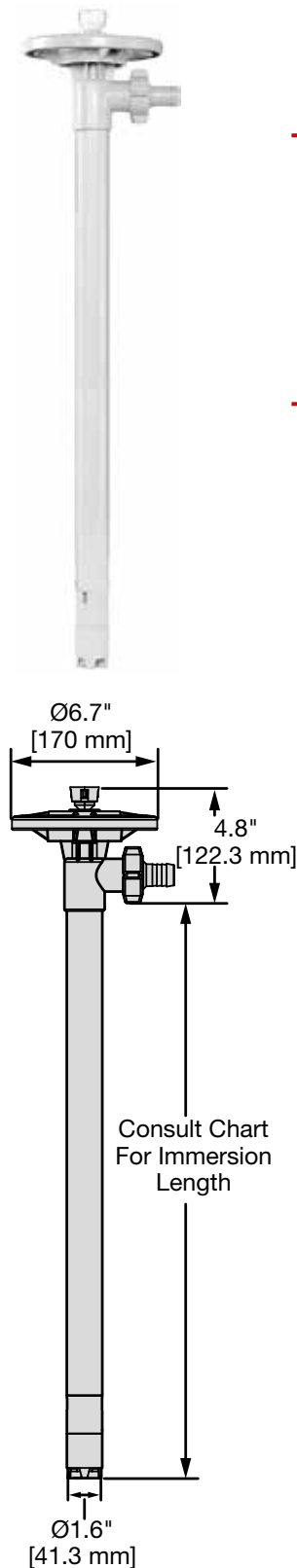
STANDARD's Polypropylene pump tube is engineered for transferring a variety of corrosive liquids. Robust Polypropylene ensures chemical resistance against light to aggressive chemicals.

Common Applications

- Acetic Acid
- Alkalies
- Ferric Chloride
- Hydrochloric (20%)
- Nitric Acid (20%)
- Sulfuric Acid

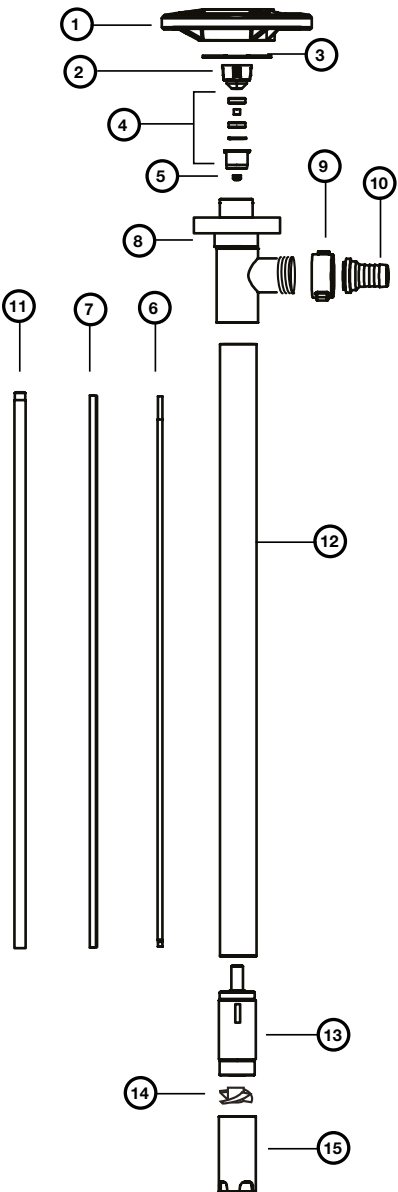
Technical Specifications

Wetted Parts	Polypropylene, Carbon, Hastelloy
Max. Viscosity	1500 cps (mPas): SP-280P, SP-ENC, SPE-950 1000 cps (mPas): SP-440EX 750 cps (mPas): SPE-450, SPE-650, SP-B2 200 cps (mPas): SPE-250B 100 cps (mPas): SPE-12/24V
Discharge Options	1" (25 mm), ¾" (19 mm) Hose Barb
Pump Design	Seal-less / Centrifugal
Max. Specific Gravity	1.8 (with 825 watt or 950 watt motor)
Max. Temperature	55 °C



Part Number	Assembly	Immersion Length	Shaft	Impeller	Gross WT
SP-PP-27	Polypropylene	27" (700 mm)	Hastelloy	High Volume	2,7 kg
SP-PP-39	Polypropylene	39" (1000 mm)	Hastelloy	High Volume	2,9 kg
SP-PP-47	Polypropylene	47" (1200 mm)	Hastelloy	High Volume	3,4 kg
SP-PP-50	Polypropylene	50" (1270 mm)	Hastelloy	High Volume	3,6 kg
SP-PP-60	Polypropylene	60" (1500 mm)	Hastelloy	High Volume	5,0 kg
SP-PP-72	Polypropylene	72" (1800 mm)	Hastelloy	High Volume	7,0 kg
SP-PP-HH-27	Polypropylene	27" (700 mm)	Hastelloy	High Pressure	2,7 kg
SP-PP-HH-39	Polypropylene	39" (1000 mm)	Hastelloy	High Pressure	2,9 kg
SP-PP-HH-47	Polypropylene	47" (1200 mm)	Hastelloy	High Pressure	3,4 kg
SP-PP-HH-50	Polypropylene	50" (1270 mm)	Hastelloy	High Pressure	3,6 kg
SP-PP-HH-60	Polypropylene	60" (1500 mm)	Hastelloy	High Pressure	5,0 kg
SP-PP-HH-72	Polypropylene	72" (1800 mm)	Hastelloy	High Pressure	7,0 kg

Pump Tubes – SP-PP Series Spare Parts

SP-PP Spare Parts		Ref #	Description	Part Number	Qty
		1	Hand Wheel, Polypropylene	1842	1
		2*	Pump Coupling, Nylon	1004	1
		3	Snap Ring, Steel	1508	1
		4*	Bearing Unit, Assembly	1038	1
		5	V-Seal, Viton	1000	1
		6	Drive Shaft, Hastelloy C-276		1
			27" (700 mm)	1543	
			39" (1000 mm)	1544	
			47" (1200 mm)	1545	
			50" (1270 mm)	1549	
			60" (1500 mm)	1546	
			72" (1800 mm)	1547	
		7	Guide Sleeve, PTFE		1
			27" (700 mm)	1516	
			39" (1000 mm), 47" (1200 mm), 50" (1270 mm)	1514	
			60" (1500 mm), 72" (1800 mm)	1661	
		8	Discharge Housing, Polypropylene	1028	1
		9	Wing Nut, Polypropylene	1106	1
		10	Hose Barb, Polypropylene		1
			.75" (19 mm)	1051	
			1" (25 mm)	1082	
		11	Inner Tube, Polypropylene		1
			27" (700 mm)	1600	
			39" (1000 mm)	1601	
			47" (1200 mm)	1602	
			50" (1270 mm)	1623	
			60" (1500 mm)	1615	
			72" (1800 mm)	1616	
		12	Outer Tube, Polypropylene		1
			27" (700 mm)	1604	
			39" (1000 mm)	1603	
			47" (1200 mm)	1605	
			50" (1270 mm)	1624	
			60" (1500 mm)	1617	
			72" (1800 mm)	1618	
		13*	Pump Housing, Polypropylene (Includes Carbon Bushing)	1524	1
		14*	Rotor/Impeller		1
			High Volume Rotor, Polypropylene	1608	
			High Pressure Impeller, PTFE	4608HH	
		15*	Pump Foot		1
			High Volume, Polypropylene	1609	
			High Pressure, Polypropylene & PTFE	1609HH	
			Repair Kit* (Includes 2, 4, 13, 14 & 15)	9050	1

⚠ Warning: Not suitable for pumping flammable or combustible liquids or for use in a hazardous duty environment.

Pump Tubes – Polypropylene Series with SS316 Shaft



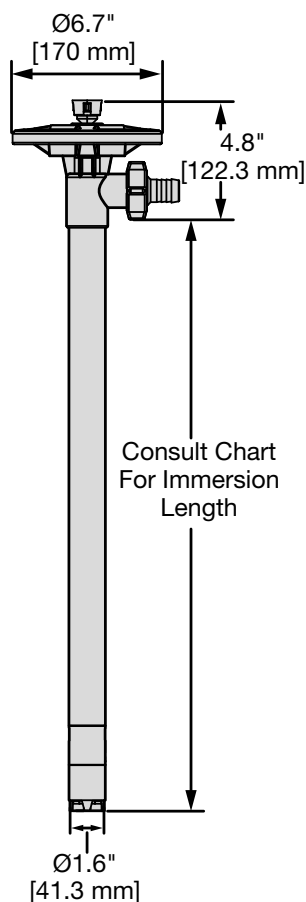
STANDARD's Polypropylene pump tube with SS316 shaft is engineered for transferring a variety of corrosive liquids. Robust Polypropylene and SS316 shaft ensures chemical resistance against light chemicals.

Common Applications

- Aluminium Hydroxide
- Citric Acid
- Ethylene Glycol
- Ferric Nitrate
- Glycerin
- Sodium Sulfate

Technical Specifications

Wetted Parts	Polypropylene, Carbon, SS316
Max. Viscosity	1500 cps (mPas): SP-280P, SP-ENC, SPE-950 1000 cps (mPas): SP-440EX 750 cps (mPas): SPE-450, SPE-650, SP-B2 200 cps (mPas): SPE-250B 100 cps (mPas): SPE-12/24V
Discharge Options	1" (25 mm), ¾" (19 mm) Hose Barb
Pump Design	Seal-less / Centrifugal
Max. Specific Gravity	1.8 (with 825 watt or 950 watt motor)
Max. Temperature	55 °C



Part Number	Assembly	Immersion Length	Shaft	Impeller	Gross WT
SP-PPS-27	Polypropylene	27" (700 mm)	Stainless Steel	High Volume	2,7 kg
SP-PPS-39	Polypropylene	39" (1000 mm)	Stainless Steel	High Volume	2,9 kg
SP-PPS-47	Polypropylene	47" (1200 mm)	Stainless Steel	High Volume	3,4 kg
SP-PPS-50	Polypropylene	50" (1270 mm)	Stainless Steel	High Volume	3,6 kg
SP-PPS-60	Polypropylene	60" (1500 mm)	Stainless Steel	High Volume	5,0 kg
SP-PPS-72	Polypropylene	72" (1800 mm)	Stainless Steel	High Volume	7,0 kg
SP-PPS-HH-27	Polypropylene	27" (700 mm)	Stainless Steel	High Pressure	2,7 kg
SP-PPS-HH-39	Polypropylene	39" (1000 mm)	Stainless Steel	High Pressure	2,9 kg
SP-PPS-HH-47	Polypropylene	47" (1200 mm)	Stainless Steel	High Pressure	3,4 kg
SP-PPS-HH-50	Polypropylene	50" (1270 mm)	Stainless Steel	High Pressure	3,6 kg
SP-PPS-HH-60	Polypropylene	60" (1500 mm)	Stainless Steel	High Pressure	5,0 kg
SP-PPS-HH-72	Polypropylene	72" (1800 mm)	Stainless Steel	High Pressure	7,0 kg

Pump Tubes – SP-PPS Series Spare Parts

SP-PPS Spare Parts		Ref #	Description	Part Number	Qty
	1	Hand Wheel	1842	1	
	2*	Pump Coupling	1004	1	
	3	Snap Ring	1508	1	
	4*	Bearing Unit, Assembly	1038	1	
	5	V-Seal, Viton	1000	1	
	6	Drive Shaft		1	
		27" (700 mm)	2027		
		39" (1000 mm)	2028		
		47" (1200 mm)	2029		
		60" (1500 mm)	2709	Discontinued	
		72" (1800 mm)	2033	Discontinued	
	7	Guide Sleeve, PTFE		1	
		27" (700 mm)	1516		
		39" (1000 mm), 47" (1200 mm), 50" (1270 mm)	1514		
		60" (1500 mm), 72" (1800 mm)	1661		
	8	Discharge Housing	1028	1	
	9	Wing Nut	1106	1	
	10	Hose Barb		1	
		.75" (19 mm)	1051		
		1" (25 mm)	1082		
	11	Inner Tube		1	
		27" (700 mm)	1600		
		39" (1000 mm)	1601		
		47" (1200 mm)	1602		
		50" (1270 mm)	1623		
		60" (1500 mm)	1615		
		72" (1800 mm)	1616		
	12	Outer Tube		1	
		27" (700 mm)	1604		
		39" (1000 mm)	1603		
		47" (1200 mm)	1605		
		50" (1270 mm)	1624		
		60" (1500 mm)	1617		
		72" (1800 mm)	1618		
	13*	Pump Housing (Includes Carbon Bushing)	1524	1	
	14*	Rotor/Impeller		1	
	High Volume Rotor	1608			
	High Pressure Impeller	4608HH			
15*	Pump Foot		1		
	High Volume	1609			
	High Pressure	1609HH			
	Repair Kit* (Includes 2, 5 (4), 13, 14 & 15)	9050	1		

⚠ Warning: Not suitable for pumping flammable or combustible liquids or for use in a hazardous duty environment.

Pump Tubes – High Temperature Polypropylene Series



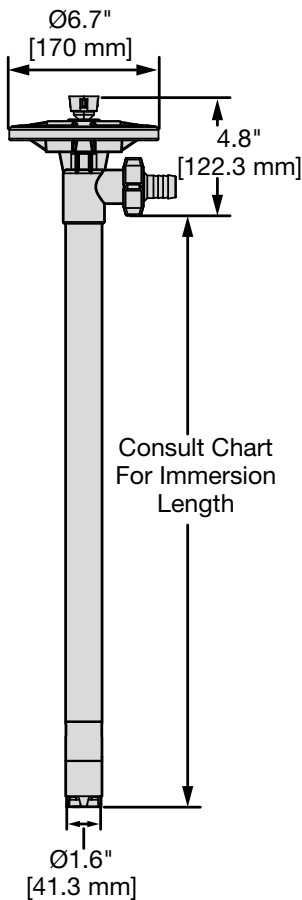
STANDARD's High Temperature Polypropylene (PHT) pump tube is engineered for transferring high temperature corrosive liquids. Robust Polypropylene ensures chemical resistance and excellent heat deflection properties against light to mildly aggressive chemicals.

Common Applications

- Acetic Acid
- Alkalies
- Ferric Chloride
- Hydrochloric (20%)
- Nitric Acid (20%)
- Sulfuric Acid

Technical Specifications

Wetted Parts	Polypropylene, Carbon, Hastelloy
Max. Viscosity	1500 cps (mPas): SP-280P, SP-ENC, SPE-950 1000 cps (mPas): SP-440EX 750 cps (mPas): SPE-450, SPE-650, SP-B2 200 cps (mPas): SPE-250B 100 cps (mPas): SPE-12/24V
Discharge Options	1" (25 mm), ¾" (19 mm) Hose Barb
Pump Design	Seal-less / Centrifugal
Max. Specific Gravity	1.8 (with 825 watt or 950 watt motor)
Max. Temperature	80 °C



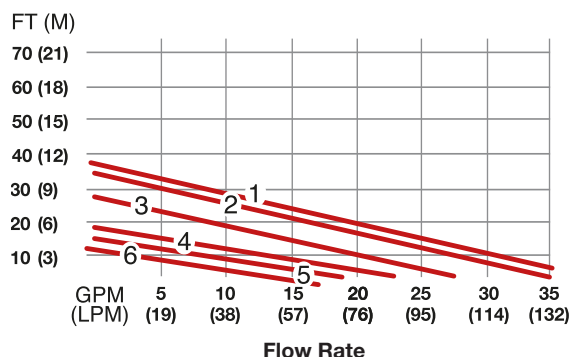
Part Number	Assembly	Immersion Length	Shaft	Impeller	Gross WT
SP-PHT-27	Polypropylene	27" (700 mm)	Hastelloy	High Volume	2,0 kg
SP-PHT-HH-27	Polypropylene	27" (700 mm)	Hastelloy	High Pressure	2,0 kg

Few spare parts available, on request

Performance Curves for Centrifugal Pumps

SP-PP, SP-PPS, SP-CPVC & SP-PVDF

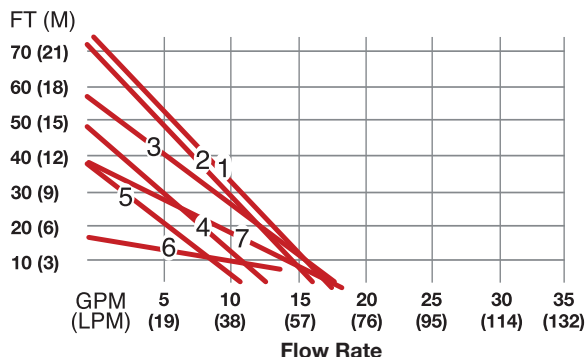
High Volume Pumps:



Motor:

1. SPE-950
2. SP-280P, SP-ENC
3. SPE-450, SP-B2
4. SPE-250B
5. SPE-24V
6. SPE-12V

High Pressure Pumps:



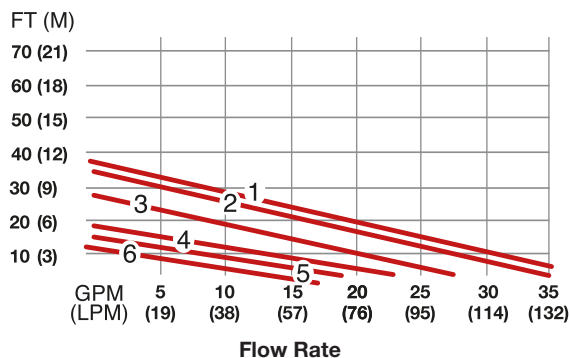
Motor:

1. SPE-950
2. SP-280P, SP-ENC
3. SPE-450, SP-B2
4. SPE-250B
5. SP-A1
6. SPE-12V
7. SPE-24V

SP-6600/6700 Series, SP-7600/7700 Series



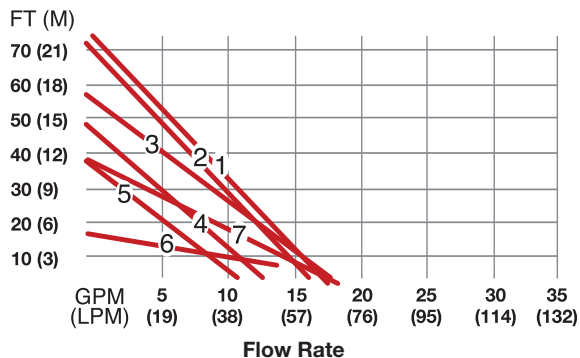
High Volume Pumps:



Motor:

1. SPE-950
2. SP-280P, SP-ENC, SP-440EX
3. SPE-450, SP-B2
4. SPE-250B
5. SPE-24V
6. SPE-12V

High Pressure Pumps:



Motor:

1. SPE-950
2. SP-280P, SP-ENC, SP-440EX
3. SPE-450, SP-B2
4. SPE-250B
5. SP-A1
6. SPE-12V
7. SPE-24V

Performance measured by pumping clean water at 20° C.

Warning: When pumping flammable or combustible liquids pump tube must be used in conjunction with an explosion proof motor.

*Note: Max. Specific Gravity is 1.8 when used in conjunction with 825 watt motor or 950 watt motor.

Pump Tubes – CPVC Series



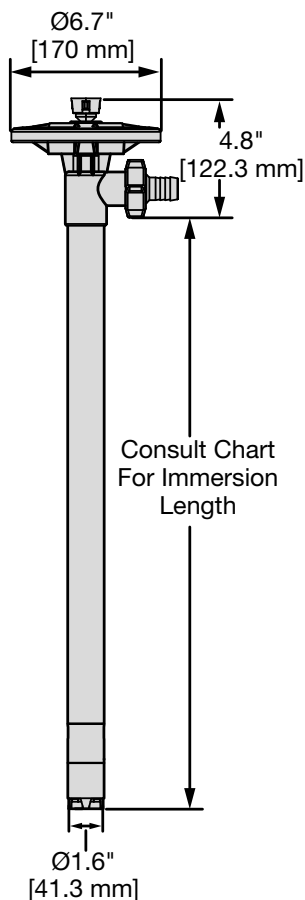
STANDARD's CPVC pump tube is engineered for transferring corrosive chemicals commonly used in the Water Treatment Industry. Robust CPVC offers excellent durability and chemical resistance.

Common Applications

- Calcium Chloride
- Calcium Hydroxide
- Chlorinated Water
- Potassium Hydroxide
- Sodium Bromide
- Sodium Hypochlorite

Technical Specifications


Wetted Parts	CPVC, Carbon, Hastelloy
Max. Viscosity	1500 cps (mPas): SP-280P, SP-ENC, SPE-950 1000 cps (mPas): SP-440EX 750 cps (mPas): SPE-450, SPE-650, SP-B2 200 cps (mPas): SPE-250B 100 cps (mPas): SPE-12/24V
Discharge Options	1" (25 mm), ¾" (19 mm) Hose Barb
Pump Design	Seal-less / Centrifugal
Max. Specific Gravity	1.8 (with 825 watt or 950 watt motor)
Max. Temperature	88 °C



Part Number	Assembly	Immersion Length	Shaft	Impeller	Gross WT
SP-CPVC-27	CPVC	27" (700 mm)	Hastelloy	High Volume	2,7 kg
SP-CPVC-39	CPVC	39" (1000 mm)	Hastelloy	High Volume	3,4 kg
SP-CPVC-47	CPVC	47" (1200 mm)	Hastelloy	High Volume	3,9 kg
SP-CPVC-50	CPVC	50" (1270 mm)	Hastelloy	High Volume	5,5 kg
SP-CPVC-60	CPVC	60" (1500 mm)	Hastelloy	High Volume	5,5 kg
SP-CPVC-72	CPVC	72" (1800 mm)	Hastelloy	High Volume	6,5 kg
SP-CPVC-HH-27	CPVC	27" (700 mm)	Hastelloy	High Pressure	2,7 kg
SP-CPVC-HH-39	CPVC	39" (1000 mm)	Hastelloy	High Pressure	3,4 kg
SP-CPVC-HH-47	CPVC	47" (1200 mm)	Hastelloy	High Pressure	3,9 kg
SP-CPVC-HH-50	CPVC	50" (1270 mm)	Hastelloy	High Pressure	5,5 kg
SP-CPVC-HH-60	CPVC	60" (1500 mm)	Hastelloy	High Pressure	5,5 kg
SP-CPVC-HH-72	CPVC	72" (1800 mm)	Hastelloy	High Pressure	6,5 kg

Pump Tubes – CPVC Series Spare Parts

CPVC Spare Parts		Ref #	Description	Part Number	Qty
	1	Hand Wheel, Polypropylene	1842	1	
	2*	Pump Coupling, Nylon	1004	1	
	3	Snap Ring, Steel	1508	1	
	4*	Bearing Unit, Assembly	1038	1	
	5	V-Seal, PTFE	4000	1	
	6	Drive Shaft, Hastelloy C-276		1	
		27" (700 mm)	1543		
		39" (1000 mm)	1544		
		47" (1200 mm)	1545		
		50" (1270 mm)	1549		
		60" (1500 mm)	1546		
		72" (1800 mm)	1547		
	7	Guide Sleeve, PTFE		1	
		27" (700 mm)	1516		
		39" (1000 mm), 47" (1200 mm), 50" (1270 mm)	1514		
		60" (1500 mm), 72" (1800 mm)	1661		
	8	Discharge Housing, CPVC	5028	1	
	9	Wing Nut, CPVC	5106	1	
	10	Hose Barb, CPVC		1	
		.75" (19 mm)	5051		
		1" (25 mm)	5082		
	11	Inner Tube, CPVC		1	
		27" (700 mm)	5600		
		39" (1000 mm)	5601		
		47" (1200 mm)	5602		
		50" (1270 mm)	5623		
		60" (1500 mm)	5615		
		72" (1800 mm)	5616		
	12	Outer Tube, CPVC		1	
		27" (700 mm)	5604		
		39" (1000 mm)	5603		
		47" (1200 mm)	5605		
		50" (1270 mm)	5624		
	60" (1500 mm)	5617			
	72" (1800 mm)	5618			
13*	Pump Housing, Polypropylene (Includes Carbon Bushing)	5524	1		
14*	Rotor/Impeller		1		
	High Volume Rotor, CPVC	5608			
	High Pressure Impeller, PTFE	4608HH			
15*	Pump Foot		1		
	High Volume, CPVC	5609			
	High Pressure, CPVC	5609HH			
	Repair Kit* (Includes 2, 4, 13, 14 & 15)	9052	1		

 Warning: Not suitable for pumping flammable or combustible liquids or for use in a hazardous duty environment.

Pump Tubes – PVDF (Kynar®) Series

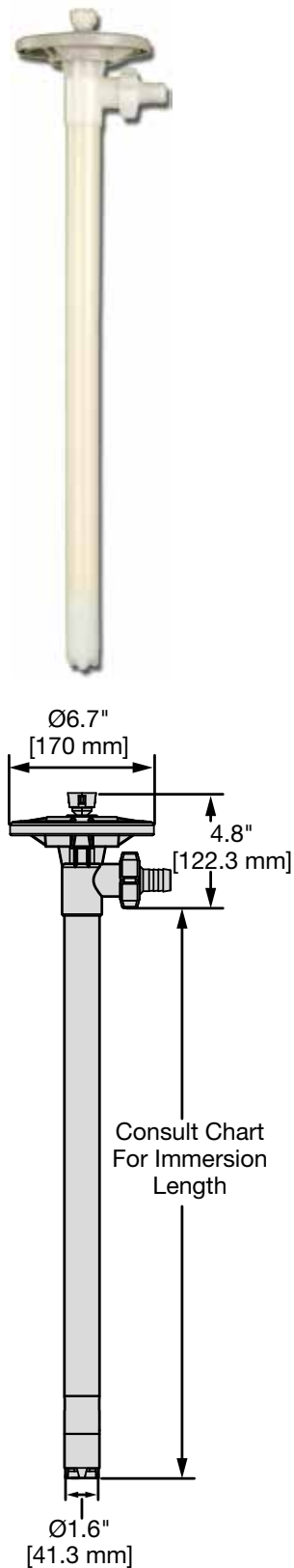
STANDARD's PVDF pump tube is engineered for transferring highly concentrated and aggressive liquids. Robust PVDF offers excellent durability and chemical resistance.

Common Applications

- Concentrated Nitric Acid
- Hydrofluoric Acid
- Propionic Acid
- Searic Acid
- Sodium Hypochlorite
- Sulfuric Acid-66 Baume

Technical Specifications

Wetted Parts	PVDF, Carbon, Hastelloy
Max. Viscosity	1500 cps (mPas): SP-280P, SP-ENC, SPE-950 1000 cps (mPas): SP-440EX 750 cps (mPas): SPE-450, SPE-650, SP-B2 200 cps (mPas): SPE-250B 100 cps (mPas): SPE-12/24V
Discharge Options	1" (25 mm), ¾" (19 mm) Hose Barb
Pump Design	Seal-less / Centrifugal
Max. Specific Gravity	1.8 (with 825 watt or 950 watt motor)
Max. Temperature	80 °C



Part Number	Assembly	Immersion Length	Shaft	Impeller	Gross WT
SP-PVDF-27	PVDF	27" (700 mm)	Hastelloy	High Volume	2,7 kg
SP-PVDF-39	PVDF	39" (1000 mm)	Hastelloy	High Volume	3,6 kg
SP-PVDF-47	PVDF	47" (1200 mm)	Hastelloy	High Volume	5,0 kg
SP-PVDF-50	PVDF	50" (1270 mm)	Hastelloy	High Volume	5,0 kg
SP-PVDF-60	PVDF	60" (1500 mm)	Hastelloy	High Volume	7,0 kg
SP-PVDF-72	PVDF	72" (1800 mm)	Hastelloy	High Volume	7,8 kg
SP-PVDF-HH-27	PVDF	27" (700 mm)	Hastelloy	High Pressure	2,7 kg
SP-PVDF-HH-39	PVDF	39" (1000 mm)	Hastelloy	High Pressure	3,6 kg
SP-PVDF-HH-47	PVDF	47" (1200 mm)	Hastelloy	High Pressure	5,0 kg
SP-PVDF-HH-50	PVDF	50" (1270 mm)	Hastelloy	High Pressure	5,0 kg
SP-PVDF-HH-60	PVDF	60" (1500 mm)	Hastelloy	High Pressure	7,0 kg
SP-PVDF-HH-72	PVDF	72" (1800 mm)	Hastelloy	High Pressure	7,8 kg

Pump Tubes – PVDF Series Spare Parts

PVDF Spare Parts

An exploded view diagram of a PVDF pump assembly. The diagram shows the following components from top to bottom: 1. Hand Wheel, Polypropylene. 2. Pump Coupling, Nylon. 3. Snap Ring, Steel. 4. Bearing Unit, Assembly. 5. V-Seal, PTFE. 6. Drive Shaft, Hastelloy C-276. 7. Guide Sleeve, PTFE. 8. Discharge Housing, PVDF. 9. Wing Nut, PVDF. 10. Hose Barb, PVDF. 11. Inner Tube, PVDF. 12. Outer Tube, PVDF. 13. Pump Housing, PVDF (Includes Carbon Bushing). 14. Rotor/Impeller. 15. Pump Foot. The diagram uses numbered circles (1-15) to identify each part and lines to show their relative positions and assembly sequence.

Ref #	Description	Part Number	Qty
1	Hand Wheel, Polypropylene	1842	1
2*	Pump Coupling, Nylon	1004	1
3	Snap Ring, Steel	1508	1
4*	Bearing Unit, Assembly	1038	1
5	V-Seal, PTFE	4000	1
6	Drive Shaft, Hastelloy C-276		1
	27" (700 mm)	1543	
	39" (1000 mm)	1544	
	47" (1200 mm)	1545	
	50" (1270 mm)	1549	
	60" (1500 mm)	1546	
	72" (1800 mm)	1547	
7	Guide Sleeve, PTFE		1
	27" (700 mm)	1516	
	39" (1000 mm), 47" (1200 mm), 50" (1270 mm)	1514	
	60" (1500 mm), 72" (1800 mm)	1661	
8	Discharge Housing, PVDF	4028	1
9	Wing Nut, PVDF	4106	1
10	Hose Barb, PVDF		1
	.75" (19 mm)	4051	
	1" (25 mm)	4082	
11	Inner Tube, PVDF		1
	27" (700 mm)	4600	
	39" (1000 mm)	4601	
	47" (1200 mm)	4602	
	50" (1270 mm)	4623	
	60" (1500 mm)	4615	
	72" (1800 mm)	4618	
12	Outer Tube, PVDF		1
	27" (700 mm)	4604	
	39" (1000 mm)	4603	
	47" (1200 mm)	4605	
	50" (1270 mm)	4622	
	60" (1500 mm)	4617	
	72" (1800 mm)	4619	
13*	Pump Housing, PVDF (Includes Carbon Bushing)	4607	1
14*	Rotor/Impeller		1
	High Volume Rotor, PVDF	4608	
	High Pressure Impeller, PTFE	4608HH	
15*	Pump Foot		1
	High Volume, PVDF	4609	
	High Pressure, PVDF & PTFE	4609HH	
	Repair Kit* (Includes 2, 4, 13, 14 & 15)	9051	1

⚠ Warning: Not suitable for pumping flammable or combustible liquids or for use in a hazardous duty environment.



Common Applications

- Acetic Acid (80%)
- Sodium Hydroxide (50%)
- Nitric Acid (10%)
- Hydrochloric Acid (100%)
- Sulfuric Acid (80%)
- Ferric Chloride (50%)

Technical Specifications

Pump Design	Seal-less / Centrifugal
Discharge Option	½" (12,7 mm) Hose Barb
Wetted Parts	Polypropylene, Carbon Graphite, Hastelloy C-276 (SP-M-PP)
Motor Drive Options	SPE-12V/24V Series, SPE-250B or SPE-450 Series
Max. Viscosity	250 cps (mPas) (SPE-250B)
Max. Discharge Pressure	6.0 psi (0,41 bar)
Max. Flow Rate	20,8 lpm
Max. Temperature	55 °C
Duty Cycle	Intermittent

Part Number	Assembly	Immersion Length	Shaft
SP-M-PP-20	PP	20" (500 mm)	Hastelloy C-276
SP-M-PP-27	PP	27" (700 mm)	Hastelloy C-276
SP-M-PP-39	PP	39" (1000 mm)	Hastelloy C-276



Motor Drives

Note: Refer to page 8 for motor information



SPE-12V/24V Series

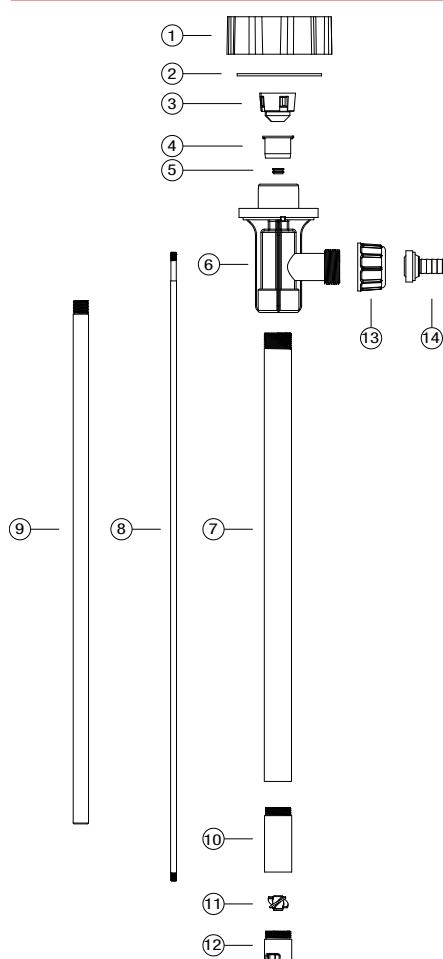


SPE-250B



SPE-450 Series

SP-MINI Series Spare Parts

SP-MINI Spare Parts		Ref. #	Description	Part Number	Qty
	1	Handwheel, Nylon, Mini	1742	1	
	2	Snap Ring, Steel	1508	1	
	3*	Pump Coupling, Nylon	1004	1	
	4*	Bearing Unit	1038	1	
	5*	V-Seal, Viton	1000	1	
	6	Discharge Housing, Polypropylene	1720	1	
	7	Outer Tube, Polypropylene		1	
		20" (500 mm)	1701		
		27" (700 mm)	1703		
		39" (1000 mm)	1705		
	8	Drive Shaft, Hastelloy C-276		1	
		20" (500 mm)	1710		
		27" (700 mm)	1711		
		39" (1000 mm)	1712		
	9	Inner Tube, Polypropylene		1	
		20" (500 mm)	1700		
		27" (700 mm)	1702		
		39" (1000 mm)	1704		
	10	Pump Housing, Polypropylene	1723	1	
	11	Rotor, Polypropylene	1724	1	
	12	Pump Foot, Polypropylene	1725	1	
	13	Wing Nut, Polypropylene	1721	1	
	14	Hose Barb, Polypropylene, 1/2" (12,7 mm)	1722	1	

Pump Tubes – Stainless Steel Series



STANDARD's Stainless pump tube is engineered for transferring liquids in an ATEX environment. Robust Stainless Steel offers excellent performance, strength and durability.

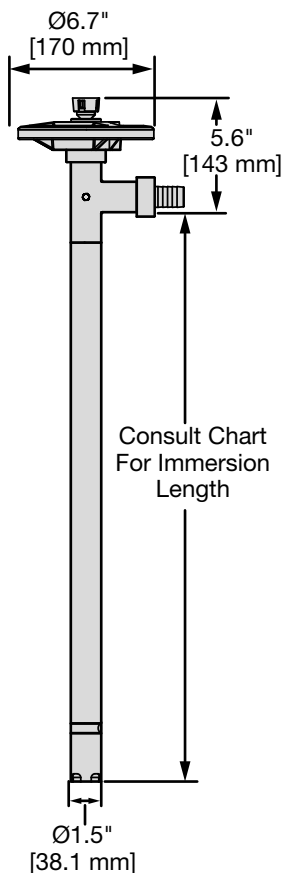


Common Applications

- Flammable liquids with a flash point of min. 185°C
- Chemicals according to our resistance guide

Technical Specifications

Wetted Parts	SS316, Carbon, PTFE
Max. Viscosity	1500 cps (mPas): SP-280P, SP-ENC, SPE-950 1000 cps (mPas): SP-440EX 750 cps (mPas): SPE-450, SPE-650, SP-B2 200 cps (mPas): SPE-250B 100 cps (mPas): SPE-12/24V
Discharge Options	1" (25 mm) / ¾" (19 mm) Hose Barb
Pump Design	Seal-less / Centrifugal
Max. Specific Gravity	1.8 (with 825 watt or 950 watt motor)
Max. Temperature	80 °C, AtEx: 40 °C
Directive and Classification	AtEx 2014 / 34 / EU – EX II 2G EX h IIB T4 Gb



Part Number	Assembly	Immersion Length	Shaft	Impeller	Gross WT
SP-7600-27	Stainless 316	27" (700 mm)	Stainless 316	High Volume	3,6 kg
SP-7600-39	Stainless 316	39" (1000 mm)	Stainless 316	High Volume	5,0 kg
SP-7600-47	Stainless 316	47" (1200 mm)	Stainless 316	High Volume	6,3 kg
SP-7600-60	Stainless 316	60" (1500 mm)	Stainless 316	High Volume	8,0 kg
SP-7600-72	Stainless 316	72" (1800 mm)	Stainless 316	High Volume	9,0 kg
SP-7700-27	Stainless 316	27" (700 mm)	Stainless 316	High Pressure	3,6 kg
SP-7700-39	Stainless 316	39" (1000 mm)	Stainless 316	High Pressure	5,0 kg
SP-7700-47	Stainless 316	47" (1200 mm)	Stainless 316	High Pressure	6,3 kg
SP-7700-60	Stainless 316	60" (1500 mm)	Stainless 316	High Pressure	8,0 kg
SP-7700-72	Stainless 316	72" (1800 mm)	Stainless 316	High Pressure	9,0 kg

Pump Tubes – SP-7600 & 7700 Series Stainless Steel Spare Parts

SP-7600 & 7700 Series Spare Parts		Ref. # Description	Part Number	Qty
	1	Hand Wheel, Polypropylene	1842	1
	2	Snap Ring, Steel	1508	1
	3*	Pump Coupling, Nylon	1004	1
	4*	Bearing, Viton Shielded	1038-2	2
	5*	Bearing Spacer, SS316L	8838-4	1
	6	V Seal, PTFE	4000	1
	7	Connection Flange, SS316L	8602	1
	8	Guide Sleeve, PTFE		1
		27" (700mm), 39" (1000mm), 47" (1200mm)	7659	
		60" (1500mm), 72" (1800 mm)	7660	
	9	Drive Shaft, SS316L		1
		27" (700 mm)	8605	
		39" (1000 mm)	8606	
		47" (1200 mm)	8607	
		60" (1500 mm)	8608	
		70" (1800 mm)	8609	
	10*	Seal, PTFE	2195	1
	11	Knurled Nut, SS316L	7656	1
	12	Hose Barb, SS316L		1
		.75" (19 mm)	7658	
		1" (25 mm)	7657	
	13	Inner/Outer Tube Assembly, SS316L		1
		27" (700 mm)	7650	
		39" (1000 mm)	7651	
		47" (1200 mm)	7652	
		60" (1500 mm)	7653	
		72" (1800 mm)	7654	
	14	O-Ring, Viton	7655	2
	15	Pump Housing, SS316L	7824	1
	16*	Bushing, Carbon Graphite	7606	1
	17*	Rotor/Impeller		1
		High Volume Rotor, PTFE	7706	
		High Pressure Impeller, PTFE	4608HH	
	18	Pump Foot, SS316L		1
		High Volume	8826	
		High Pressure	8926	
		Ground Wire Set, includes (1) 10 ft. lengths, (2) 6 ft. length, and (1) 1 ft. length.	9003	1
		Repair Kit* (Includes Items 3, 4, 5, 10, 16 & 17)	7054	1

⚠ Warning: When pumping flammable combustible liquids, this pump must be used in conjunction with an explosion proof motor.

Pump Tubes – Aluminium Pump Series

STANDARD's Aluminium pump tube is engineered for transferring non-corrosive liquids such as Machining Lubricants, hydraulic fluid, motor oil, antifreeze and Light Oils. Robust Aluminium construction offers excellent strength and durability.

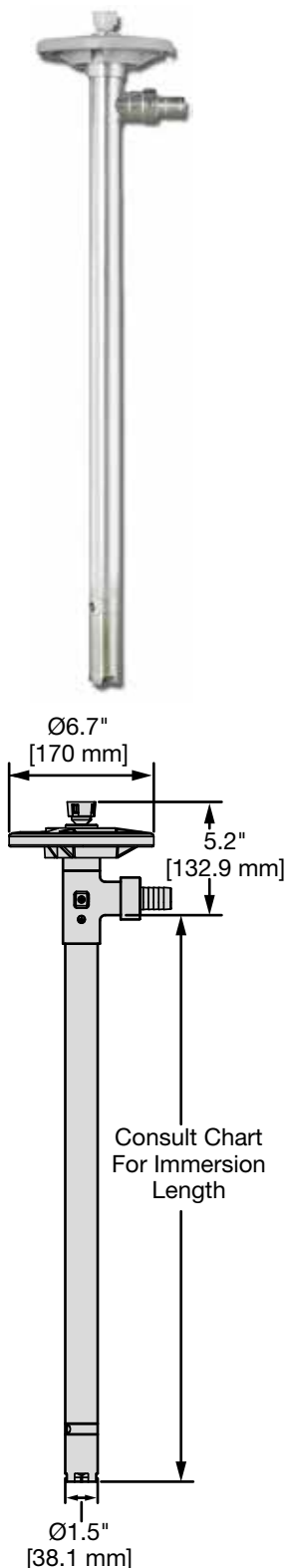


Common Applications

- Anti-Freeze
- Hydraulic Fluid
- Light Machining Oils
- Lubricating Oils
- Motor Oil (up to 30 Wt)

Technical Specifications

Wetted Parts	Aluminium, Carbon, PTFE & SS316
Max. Viscosity	1500 cps (mPas): SP-280P, SP-ENC, SPE-950 1000 cps (mPas): SP-440EX 750 cps (mPas): SPE-450, SPE-650, SP-B2 200 cps (mPas): SPE-250B 100 cps (mPas): SPE-12/24V
Discharge Options	1" (25 mm) / 3/4" (19 mm) Hose Barb
Pump Design	Seal-less / Centrifugal
Max. Specific Gravity	1.8 (with 825 watt or 950 watt motor)
Max. Temperature	80 °C, AtEx: 40 °C
Directive and Classification	AtEx 2014 / 34 / EU – EX II 2G EX h IIB T4 Gb



Part Number	Assembly	Immersion Length	Shaft	Impeller	Gross
SP-6600-27	Aluminium	27" (700 mm)	Stainless 316	High Volume	2,7 kg
SP-6600-39	Aluminium	39" (1000 mm)	Stainless 316	High Volume	3,6 kg
SP-6600-47	Aluminium	47" (1200 mm)	Stainless 316	High Volume	4,0 kg
SP-6600-60	Aluminium	60" (1500 mm)	Stainless 316	High Volume	5,4 kg
SP-6600-72	Aluminium	72" (1800 mm)	Stainless 316	High Volume	6,3 kg
SP-6700-27	Aluminium	27" (700 mm)	Stainless 316	High Pressure	2,7 kg
SP-6700-39	Aluminium	39" (1000 mm)	Stainless 316	High Pressure	3,6 kg
SP-6700-47	Aluminium	47" (1200 mm)	Stainless 316	High Pressure	4,0 kg
SP-6700-60	Aluminium	60" (1500 mm)	Stainless 316	High Pressure	5,4 kg
SP-6700-72	Aluminium	72" (1800 mm)	Stainless 316	High Pressure	6,3 kg

Pump Tubes – SP-6600 & 6700 Series Spare Parts

SP-6600 & 6700 Series Spare Parts		Ref. #	Description	Part Number	Qty
	1	Hand Wheel, Polypropylene	1842	1	
	2	Snap Ring, Steel	1508	1	
	3*	Pump Coupling, Nylon	1004	1	
	4*	Bearing, Viton Shielded	1038-2	2	
	5*	Bearing Spacer, SS316L	8838-4	1	
	6	V-Seal, PTFE	4000	1	
	7	Connection Flange, AL 6061	6650	1	
	8	Drive Shaft, SS316L		1	
		27" (700 mm)	6661		
		39" (1000 mm)	6662		
		47" (1200 mm)	6663		
		60" (1500 mm)	6664		
		72" (1800 mm)	6665		
	9	Guide Sleeve, PTFE		1	
		27" (700mm), 39" (1000mm), 47" (1200mm)	7659		
		60" (1500mm), 72" (1800 mm)	7660		
	10	Discharge Housing, AL 6061	6651	1	
	11*	Seal, PTFE	2195	1	
	12	Knurled Nut, AL 6061	6656	1	
	13	Hose Barb, AL 6061		1	
		.75" (19 mm)	6658		
		1" (25 mm)	6657		
	14	Inner Tube, AL 6061		1	
		27" (700 mm)	6670		
		39" (1000 mm)	6671		
		47" (1200 mm)	6672		
		60" (1500 mm)	6673		
		72" (1800 mm)	6674		
	15	Outer Tube, AL 6061		1	
		27" (700 mm)	6680		
		39" (1000 mm)	6681		
		47" (1200 mm)	6682		
	60" (1500 mm)	6683			
	72" (1800 mm)	6684			
16	O-Ring, Viton	7655	2		
17	Pump Housing, AL 6061	6685	1		
18*	Bushing, Carbon Graphite	7606	1		
19*	Rotor/Impeller		1		
	High Volume Rotor, PTFE	7706			
	High Pressure Impeller, PTFE	4608HH			
20	Pump Foot, AL 6061		1		
	High Volume	6686			
	High Pressure	6786			
	Repair Kit (Includes Items 3, 4, 5, 11, 18 & 19)	7054	1		

SPE Barrel Mixers

New high efficiency mixers for mixing directly in all types of barrels

- Made from high quality stainless steel, 1.4571
- Direct installation in standard barrels.
- Special high efficiency hinged propeller
- Additional support – no vibrations

Technical Specifications

Part Number	SPE-M0060
Motor	0,37W
Power Supply	3x230/400V, 50Hz
Speed	900 r/min
Shaft Length	520 mm
Material in contact with liquid	SS, 1.4571
Drum Connection	2" male threads
Weight	13,5 kg
Mixing Element	Special two bladed, hinged propeller. Ø=100mm
Design Viscosity	500Cp

Part Number	SPE-M0200
Motor	0,75 kW
Power Supply	3x230/400V, 50Hz
Speed	1450 r/min
Shaft Length	850 mm
Material in contact with liquid	SS, 1.4571
Drum Connection	2" male threads
Weight	App. 18 kg
Mixing Element	Special two bladed, hinged propeller. Ø=100mm
Design Viscosity	500Cp

Other mixers and agitators available.

Please see catalog;

Mixers, Agitators, Lifting- & Heating Systems



**INDUSTRIAL
PUMP**

Hand Pumps

Standard Pump Europe's hand pumps are engineered for transferring mainly oils from drums and storage tanks.

SPE OK 9B



Common Applications

- Motor oil to SAE 80
- Gearbox oil to SAE 80
- Hydraulic oil to SAE 80

Technical Specifications

Part Number	SPE OK 9B
Wetted Parts	Steel, Steel galvanised, Brass, Zinc casting alloy, POM, Novotex, NBR, Ramilon, Lupolen (not media touched)
Pump Design	Simple-acting reciprocating piston pump
Flow Rate	approx. 0,25 liter/stroke
Outlet Manifold	Drip tight outlet
Barrel Connection	G 2"
Suction Pipe	840 mm
Clasp for Padlock	
Adjustable Drum Screw Connector	

OBS! Min. of order quantity: 5 pcs

SPE K10 C



ATEX



Common Applications

- Diesel
- Petroleum
- Heating Oil EL/L
- Anti-freeze (undiluted)
- Fuels (AI-III)
- Low viscosity mineral oils

Technical Specifications

Part Number	SPE K10 C
Wetted Parts	Steel, Steel galvanised, Brass, Zinc casting alloy, POM, Novotex, NBR, Ramilon, Lupolen (not media touched)
Pump Design	Simple-acting reciprocating piston pump
Flow Rate	approx. 0,25 liter/stroke
Outlet Manifold	Outlet clip for hose connection DN19 hose
Barrel Connection	M64 x 4 and G 2"
Telescopic Suction Pipe	470 mm to 925 mm
Outlet Hose	1,5 m with outlet bend of galvanised steel
Directive and Classification	AtEx – II 2/2G c IIA T3

OBS! Min. of order quantity: 5 pcs

Accessories For Centrifugal Pumps

Hand Nozzels



Part Number	Description	Dimensions		Seal material
9016	Polypropylene	3/4" O.D. (19 mm)	Hose Barb Intake	Viton®
9016E	Polypropylene	3/4" O.D. (19 mm)	Hose Barb Intake	EPDM



9071	Polypropylene	3/4" O.D. (19 mm)	Hose Barb Intake	Viton®
9071E	Polypropylene	3/4" O.D. (19 mm)	Hose Barb Intake	EPDM
9070	Polypropylene	1" O.D. (25 mm)	Hose Barb Intake	Viton®
9070E	Polypropylene	1" O.D. (25 mm)	Hose Barb Intake	EPDM



9095	Stainless 316	1" O.D. (25 mm)	Hose Barb Intake	Viton®
9096	Stainless 316	3/4" O.D. (19mm)	Hose Barb Intake	Viton®



SPE-9097	Stainless 316	1" O.D. (25 mm)	Hose Barb Intake	PTFE
SPE-9098	Stainless 316	3/4" O.D. (19mm)	Hose Barb Intake	PTFE



9090	PVDF	1" O.D. (25 mm)	Hose Barb Intake	Viton®
9090E	PVDF	1" O.D. (25 mm)	Hose Barb Intake	EPDM
9091	PVDF	3/4" O.D. (19 mm)	Hose Barb Intake	Viton®
9091E	PVDF	3/4" O.D. (19 mm)	Hose Barb Intake	EPDM



SPE-9030A	Aluminium	1" O.D. (25 mm)	Hose Barb Intake	Buna
SPE-9030B	Aluminium	3/4" O.D. (19 mm)	Hose Barb Intake	Buna

Discharge Hoses



Part Number	Description
LH-9032	Clear Braided PVC 1" I.D. x 1.25" O.D. (25 mm x 32 mm) Max. Temperature: 40 °C Max. Operating Pressure: 10 bar / 20 °C











LH-9033	Clear Braided PVC 3/4" I.D. x 1" O.D. (19 mm x 25 mm) Max. Temperature: 40 °C Max. Operating Pressure: 13 bar / 20 °C
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LH-2536	NBR/Nitril, black 1" Hose for diesel and petrol Max. Temperature: 60 °C Max. Operating Pressure: 20 bar / 20 °C
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9034M-B	        Chemical, AtEx and Food Hose 3/4" I.D. x 1.22" O.D. (19 x 31 mm) (Part no. 9034M-B1) 1" I.D. x 1.50" O.D. (25 x 38 mm) (Part no. 9034M-B2) Max. Operating Pressure: 16 bar Datasheet on request.
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Viton® is a registered trademark of DuPont Dow Elastomers.

Accessories For Centrifugal Pumps



Barrel / Cannister Adapters

Part Number	Material	Description
1743	Polypropylene (for SP-Mini)	2" O.D. (51 mm)
SPE-9015	Polypropylene	2" O.D. (51 mm)
8802	Stainless 304 (for 6600 / 6700 & 7600 / 7700 Series)	2" O.D. (51 mm)
9022	Stainless 304 (for AL Series)	2" O.D. (51 mm)
SPE-9022	Adaptor for Cannister (DIN 61)	2" I.D. (51 mm) / O.D. 61 mm



Fume Barriers

Part Number	Material	Description
9018	Polypropylene	2"(51 mm), EPDM Seal
8804	Stainless 304 (for 6600 / 6700 & 7600 / 7700 Series)	2"(51 mm), EPDM Seal
9019	Stainless 304 (for SS Series)	2"(51 mm), EPDM seal
9024	Stainless 304 (for AL Series)	2"(51 mm), EPDM seal



IBC Accessories

Part Number	Material	Description
SPE-9020	Pump adaptor for IBC cap	Trisure x Ø 42 mm
SPE-9020A	Special cap	Ø150 mm
SPE-9020B	Special cap	Ø225 mm
SPE-9021A	Thread adaptor for IBC cap	Trisure x R2"



Suction Stainers

Part Number	Material	Mesh Size
9011	Polypropylene	.63" x .098" (16 x 2,5 mm)
7012	Stainless 316 (for 6600 / 6700 & 7600 / 7700 Series)	.58" x .051" (14,7 x 1,3 mm)
9012	Stainless 316 (for SS & AL Series)	.58" x .051" (14,7 x 1,3 mm)
9043	PVDF (Kynar®)	.63" x .098" (16 x 2,5 mm)



Quick Disconnect

Part Number	Material	Description
125A100C	Polypropylene	1.25" Thread x 1" Barb (32 mm x 25 mm)



Wall Bracket & Hand Clamp

Part Number	Description
9006A	Stainless Steel Wall Storage Bracket Designed for Pump Storage
9005	Stainless Steel 316, Engineered to Vertically Stabilize Pump

Heating Jackets (AtEx incl.) for 200 ltr. drums and 1000 ltr. IBC

Standard Pump Europe heating jackets are the right solution for keeping media at the required temperature. They are made of water resistant materials and are IP 40 classified (IP54 on request). The heating jackets come with quick release buckles for easy installation and removal. All our heating jackets are supplied with 3 meters of braided power cable and fitted with a 0 to +90°C capillary thermostat. The heating jackets are suitable for metal, PP, PE drums and containers.



Heating Jackets for 200 ltr. drums

Part Number	SPE-0200-00
Power	230V AC – 1 x 1200 W
Dimensions	1990 x 800 mm
Temperature	0 – 90 °C

Part Number	SPE-0200-01
Power	230V AC – 1 x 530 W
Dimensions	1990 x 450 mm
Temperature	0 – 90 °C

Part Number	SPE-0200-LID (to be ordered separately) Insulation lid for 200 ltr. drums
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High Temperature Heating Jacket for 200 ltr. drums

Part Number	SPE-0200-02
Power	230V AC – 1 x 1200 W
Dimensions	1990 x 800 mm
Temperature	0 – 200 °C

Part Number	SPE-0200-LID (to be ordered separately) Insulation lid for 200 ltr. drums
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Heating Jackets for 1000 ltr. IBCs

Part Number	SPE-1050-02
Heating Zones	2
Power	230V AC – 2 x 1000 W
Dimensions	4400 x 1000 mm
Temperature	0 – 90 °C

Part Number	SPE-1050-03
Heating Zones	3
Power	230V AC – 3 x 1000 W
Dimensions	4400 x 1000 mm
Temperature	0 – 90 °C

Part Number	SPE-1050-LID (to be ordered separately) Insulation lid for IBC
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Base heater for 200 ltr. drums

Part Number	SPE-0200-BASE
Diameter	550 mm
Thermostat	0 – 120 °C
Power	230V – 900W

ATEX Heating Jackets for 200 ltr. drums and 1000 ltr. IBC

Standard Pump Europe ATEX certified heating jackets are the right solution for heating and maintaining media at the required temperature. They are made of water resistant materials and are IP 65 classified. The ATEX certified heating jackets come with quick release buckles for easy installation and removal. The heating jackets are suitable for metal and PE drums and containers. Complete PTFE (Teflon®) coating for maximum long-life cycle and highest reliability against acids, solvents etc.



Heating jacket

ATEX Heating Jackets for 200 ltr. drums

Part Number	SPE-0200-EX
Power	230V AC – 1 x 1050 W
Heating Element	Self-limiting
Temperature Range	To be specified
Dimensions	1990 x 800 mm

Part Number	SPE-0200-LIDEX (to be ordered separately) Insulation lid for 200 ltr. drums
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Insulation lid



Heating jacket

ATEX Heating Jackets for 1000 ltr. IBCs

Part Number	SPE-1000-EX
Heating Zones	2
Power	230V AC – 1 x 1500 W
Heating Element	Self-limiting
Temperature Range	To be specified
Dimensions	4400 x 1000 mm

Part Number	SPE-1000-LIDEX (to be ordered separately) Insulation lid for IBC
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Technical Specifications

Heating Element	Self-limiting
Ambient Temperature	- 55 °C to + 55 °C (jackets for higher temperature on request)

Directive and Classification



ATEX II 3G Ex e II T2 – T5

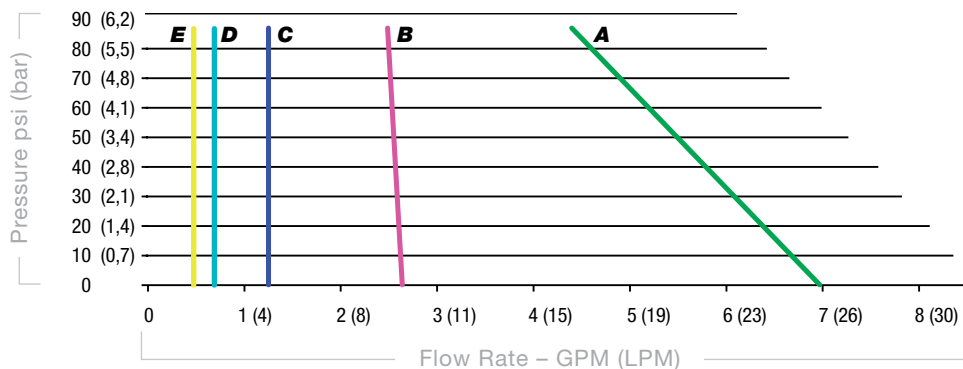
Progressive Cavity Pumps and Lifting Device Systems



Lifting Device Systems details - please see page 46.

Performance Curves for SP-700DD and SP-700SR series

751 Series Pumps



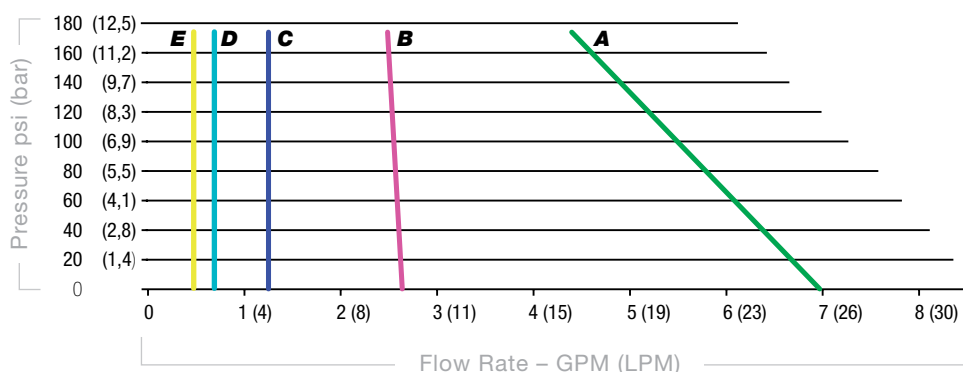
SP-700DD series

	Viscosity cps (mPas)	Electric KW	Air KW
A	1	0,55	1,5
B	10,000	0,55	1,5
C	30,000	0,75	3
D	60,000	0,75	3
E	100,000	1,1	3,7

SP-700SR series

	Viscosity cps (mPas)	Electric Motor
A	1	SPE-950, SP-ENC, SP-440EX
B	10,000	SPE-950, SP-ENC, SP-440EX
C	30,000	SPE-950, SP-ENC, SP-440EX

752 Series Pumps



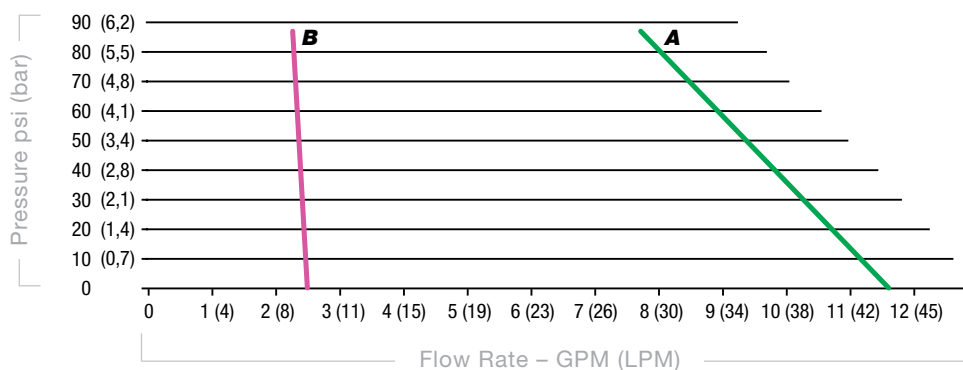
SP-700DD series

	Viscosity cps (mPas)	Electric KW	Air KW
A	1	0,55	1,5
B	10,000	0,55	1,5
C	30,000	0,75	3
D	60,000	0,75	3
E	100,000	1,1	3,7

SP-700SR series

	Viscosity cps (mPas)	Electric Motor
A	1	SPE-950, SP-ENC, SP-440EX
B	10,000	SPE-950, SP-ENC, SP-440EX
C	30,000	SPE-950, SP-ENC, SP-440EX

1851 Series Pumps



SP-700DD series

	Viscosity cps (mPas)	Electric KW	Air KW
A	1	0,55	1,5
B	10,000	0,55	1,5

SP-700SR series

	Viscosity cps (mPas)	Electric Motor
A	1	SPE-950, SP-ENC, SP-440EX
B	10,000	SPE-950, SP-ENC, SP-440EX

Technical Notes

- Performance Curves are intended to be used as a guide only as individual results may vary.
- Pump Stator Elastomers (Teflon or Buna) may vary performance.
- Performance Curves were created using a 900 RPM motor. Reducing motor speed will decrease pump performance. Do NOT increase motor speed above 900 RPM's.
- Pump Curves were created with a Newtonian Polymer (Viscosity remains constant regardless of shear). Non-Newtonian materials (viscosity does not remain constant with shearing) may vary performance.

SP-700SR Progressive Cavity Series

STANDARD's 700SR Series pumps are engineered to transfer viscous materials from drums and ToteTanks®. The progressive cavity design delivers a continuous flow of material with little product degradation. Pumps are available with TEFC and Hazardous Duty motors. Maximum viscosity is 25,000 cps (mPas).

Motor Drives



SP-ENC Series



SPE-950 Series

Note: Refer to page 8-9 for motor information



Common Applications

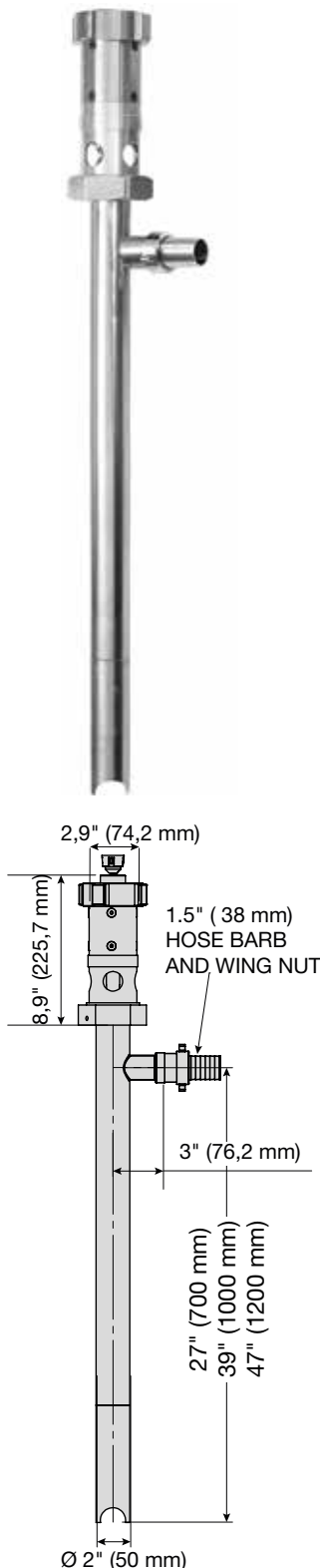
- Polymers
- Resins
- Adhesives
- Oils & Greases
- Paints
- Varnishes

Technical Specifications

Design	Progressive Cavity / Positive Displacement	
Max. Viscosity	<ul style="list-style-type: none"> • 751& 752 Series 25,000 cps (mPas) • 1851 Series 10,000 cps (mPas) 	
Discharge Port	1½" (38 mm) Hose Barb, Optional 1.25" (32 mm)	
Stator Materials	PTFE	
Mechanical Seal	SiC/Viton®/SiC	
Immersion Lengths	27" (700 mm), 39" (1000 mm), 47" (1200 mm) <i>Please add 5" (127 mm) to the immersion length of pump for the 752 Series pumps.</i>	
Wetted Material	Tube & Rotor Assembly: Stainless Steel 316	
Motor Drives	SP-ENC Series, SPE-950 Series	
Fittings	Threaded design enables operator to disassemble pump quickly for cleaning, maintenance and inspection	
Max. Flow Rate	<ul style="list-style-type: none"> • 1851 Series 45 LPM <i>based on water</i> • 751& 752 Series 26 LPM <i>based on water</i> 	
Max. Discharge Pressure	<ul style="list-style-type: none"> • 751 & 1851 Series 6 bar • 752 Series 12 bar 	
Max. Temperature	• Teflon Stator	148 °C
Max. Solid Size	.25" (6 mm)	

Benefits

- Easy To Clean & Maintain
- Continuous Flow
- Threaded Components
- Interchangeable Motor Drives
- Low Shearing Properties



Model	Immersion Length	Stator Material	Gross Wt.
SP-700SR-751P-39	39" (1000 mm)	PTFE	9,0 kg
SP-700SR-752P-39	44" (1120 mm)	PTFE	10,0 kg
SP-700SR-1851P-39	39" (1000 mm)	PTFE	10,5 kg
SP-700SR-751P-47	47" (1200 mm)	PTFE	10,5 kg
SP-700SR-752P-47	52" (1320 mm)	PTFE	11,0 kg
SP-700SR-1851P-47	47" (1200 mm)	PTFE	10,5 kg

Note: For this pump, the following items are included with the pump:
730 (gasket), 727 (wing nut), 729 (hose barb).

Note: This pump is intended for intermittent duty use only.
Viton® is a registered trademark of DuPont Dow Elastomers.

SP-700SR Progressive Cavity Series Spare Parts

SP-700SR Spare Parts	Ref #	Description	Part Number	Qty
	1	Pump Coupling	1004	1
	2	Connection Nut	8842	1
	3	Snap Ring, SS316	8208	1
	4	Gear Reduction Unit	779	1
	5	Mechanical Seal Bushing	702	1
	6	Mechanical Seal, SIC	703	1
	7	Gasket, PTFE	735	1
	8	Drive Shaft, SS316		1
		Pump Sizes - SP-1851-39	705	
		Pump Sizes - SP-751-39, SP-752-39, SP-1851-47	706	
		Pump Sizes - SP-751-47, SP-752-47	707	
	9	Gasket, PTFE	731	1
	10	Rotor, SS316		1
		Size 751	708	
		Size 752	709	
		Size 1851	710	
	11	Gasket, PTFE	738	1
	12	Set Screw, SS316	757	1
	13	Outer Tube Assembly, SS316		1
		SP-1851-39	771	
		SP-751-39, SP-752-39, SP-1851-47	772	
		SP-751-47, SP-752-47	773	
	14	Ring, SS316 (For Use with PTFE Stator Only)	0016	1
	15	Stator Insert, PTFE		1
		Size 751	822	
		Size 752	823	
		Size 1851	824	
	16	Stator Tube, SS316		1
		Size 751	874	
		Size 752	875	
		Size 1851	876	
	17	Gasket, PTFE	730	1
	18	Wing Nut, SS316	727	1
	19	Hose Barb, SS316		1
		1.25" (32 mm)	728	
		1.5" (38 mm)	729	

* does not include Stator Tube #13 (PFTE Stator only).

SP-700DD Progressive Cavity Series

STANDARD's 700DD Series pumps are engineered to transfer viscous materials from drums, Intermediate Bulk Containers (IBC) and large storage vessels. Utilizing the principle of positive displacement, these pumps deliver a continuous flow of material with little product degradation. Pumps are available with a TEFC electric or air powered motors. Maximum viscosity is 100,000 cps (mPas).

Common Applications

- Polymers
- Resins
- Adhesives
- Oils & Greases
- Paints
- Varnishes

Technical Specifications

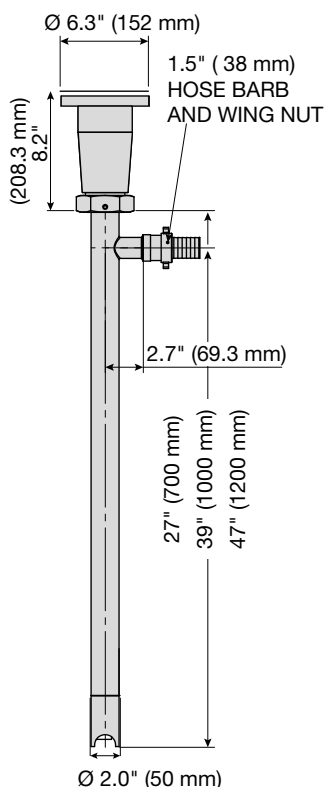
Design	Progressive Cavity / Positive Displacement	
Max. Viscosity	<ul style="list-style-type: none"> • 751& 752 Series 100,000 cps (mPas) • 1851 Series 10,000 cps (mPas) 	
Discharge Port	1½" (38 mm) Hose Barb , Optional 1.25" (32 mm)	
Stator Materials	PTFE	
Mechanical Seal	SiC/Viton®/SiC	
Immersion Lengths	27" (700 mm), 39" (1000 mm), 47" (1200 mm) <i>Please add 5" (127 mm) to the immersion length of pump for the 752 Series pumps</i>	
Wetted Material	Tube & Rotor Assembly: Stainless Steel 316	
Motor Drives	IEC & Pneumatic	
Fittings	Threaded design enables operator to disassemble pump quickly for cleaning, maintenance and inspection	
Mounting Flange	B14/C140-160	
Max. Flow Rate	<ul style="list-style-type: none"> • 1851 Series 45 LPM <i>based on water</i> • 751& 752 Series 26 LPM <i>based on water</i> 	
Max. Discharge Pressure	<ul style="list-style-type: none"> • 751 & 1851 Series 6 bar • 752 Series 12 bar 	
Max. Temperature	• Teflon Stator	148 °C
Max. Solid Size	.25" (6 mm)	

Motor Drives



Pneumatic

Note: Refer to page 42 for motor information



Benefits

- Easy To Clean & Maintain
- Continuous Flow
- Threaded Components
- Interchangeable Motor Drives
- Low Shearing Properties

Model	Immersion Length	Stator Material	Gross Wt.
SP-700DD-751P-39	39" (1000 mm)	PTFE	10,8 kg
SP-700DD-752P-39	44" (1120 mm)	PTFE	11,3 kg
SP-700DD-1851P-39	39" (1000 mm)	PTFE	10,4 kg
SP-700DD-751P-47	47" (1200 mm)	PTFE	11,3 kg
SP-700DD-752P-47	52" (1320 mm)	PTFE	11,8 kg
SP-700DD-1851P-47	47" (1200 mm)	PTFE	11,3 kg

Note: For this pump, the following items are included with the pump:
730 (gasket), 727 (wing nut), 729 (hose barb), flange, coupling insert and flange bolt

Viton® is a registered trademark of DuPont Dow Elastomers.

SP-700DD Progressive Cavity Series Spare Parts

SP-700DD Spare Parts		Ref #	Description	Part Number	Qty
	1	Motor Coupling (Not Included w/ Pump Tube)			1
			SP-502 & SP-A8 Models – 24 mm	740	
			SP-A4 Model - 14 mm	744	
			SP-A6 Model - 19 mm	747	
			SP-512 & SP-522 Models – 28 mm	746	
	2	Coupling Insert		745	1
	3	Flange Bolt		758	6
	4	Motor Mount Flange, Aluminum			1
	5	Bearing Housing Assembly, Aluminum		759	1
	6	Mechanical Seal Bushing		702	1
	7	Mechanical Seal, SIC		703	1
	8	Gasket, PTFE		735	1
	9	Drive Shaft, SS316			1
			SP-1851-39	705	
			SP-751-39, SP-752-39, SP-1851-47	706	
			SP-751-47, SP-752-47	707	
	10	Gasket, PTFE		731	1
	11	Rotor, SS316			1
			Size 751	708	
			Size 752	709	
			Size 1851	710	
	12	Gasket, PTFE		738	1
	13	Set Screw, SS316		757	1
	14	Outer Tube Assembly, SS316			1
			SP-1851-39	771	
			SP-751-39, SP-752-39, SP-1851-47	772	
			SP-751-47, SP-752-47	773	
	15	Ring, SS316 (For Use with PTFE Stator Only)		0016	1
	16	Stator Insert, PTFE			1
			Size 751	822	
			Size 752	823	
			Size 1851	824	
	17	Stator Tube, SS316			1
			Size 751	874	
			Size 752	875	
			Size 1851	876	
	18	Gasket, PTFE		730	1
	19	Wing Nut, SS316		727	1
	20	Hose Barb, SS316			1
			1.25" (32 mm)	728	
			1.5" (38 mm)	729	

Motors for SP-700DD Pumps



Electric Motor 190/380 // 230/460 / 3 / 50-60 Hz

Part Number	HP	kW	RPM	Enclosure	Frame	Flange	Gross WT
SP-502	0.75	0,55	750–900	TEFC (IP55)	90LC	B14/C140	25,5 kg
SP-522	1.5	1,1	750–900	TEFC (IP55)	100LC	B14/C160	35,5 kg
0017	Motor wiring for 230V/3/50-60 Hz						

Pneumatic Motor



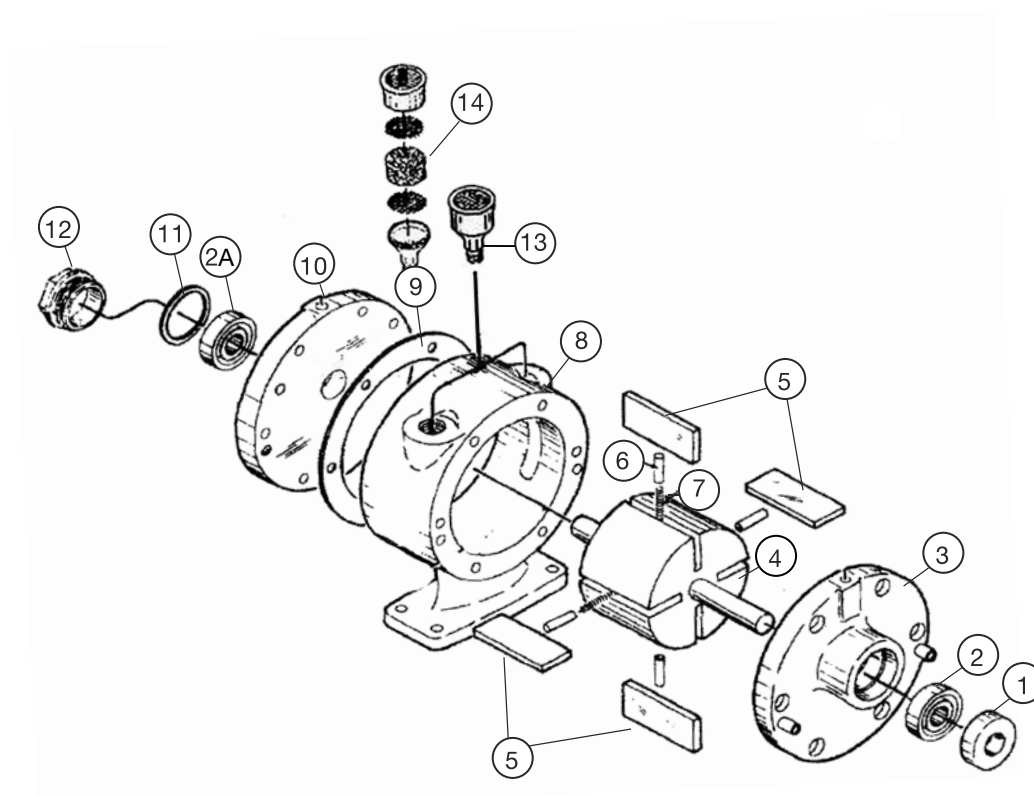
Part number	HP	kW	RPM	Air Consumption	Frame	Air Conn. Inch (mm)	Gross WT
SP-A4	2.0	1,5	300–900	80 CFM @ 100 psi 37 L/Sec @ 7 bar	IEC#72/D71	3/8"	5,4 kg
SP-A6	4.0	3,0	300–900	130 CFM @ 100 psi 65 L/Sec @ 7 bar	IEC#72/D80	1/2"	11,0 kg
SP-A8	5.0	3,7	300–900	170 CFM @ 100 psi 80 L/Sec @ 7 bar	IEC#72/D90	1/2"	11,8 kg

Note: Optimal pneumatic motor speed is 900 RPM. Failure to comply may result in pump damage or premature failure.

Pneumatic Motor – SP-A4 Spare Parts

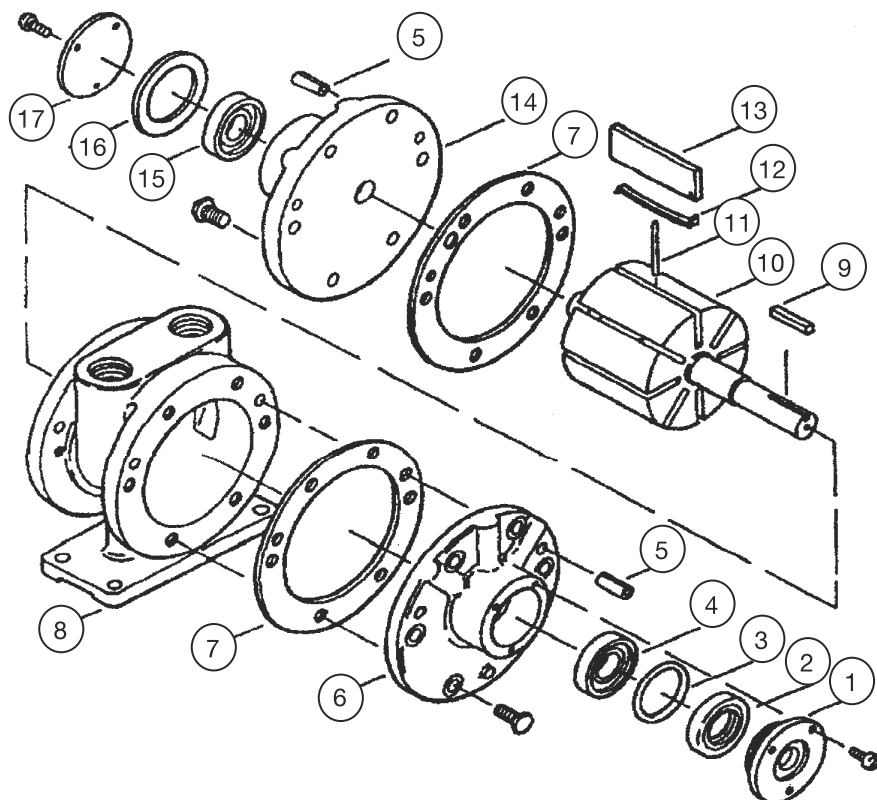
Ref #	Description	Part Number	Qty
	Service kit – only service kits are available for parts replacement * Denotes parts included in the Service Kit	K206C	1
1	Shaft Seal	B2328*	1
2	Bearing, Drive End	AB519*	1
2A	Bearing, Dead End	AA299J*	1
3	End Plate, Drive	AK425A	1
4	Rotor Assembly	AM455C	1
5*	Vane		4
6*	Push Pin		4
7*	Vane, Spring		2
8	Body	AM410M	1
9	Shims	B330*	2
10	End Plate, Dead	AB622M	1
11	End Cap, Gasket	AA46*	1
12	End Cap, Dead	AM307D	1
13	Muffler Assembly	AC980	1
14	Muffler Felt	AC983*	1

Body styles may differ, depending on specific models.



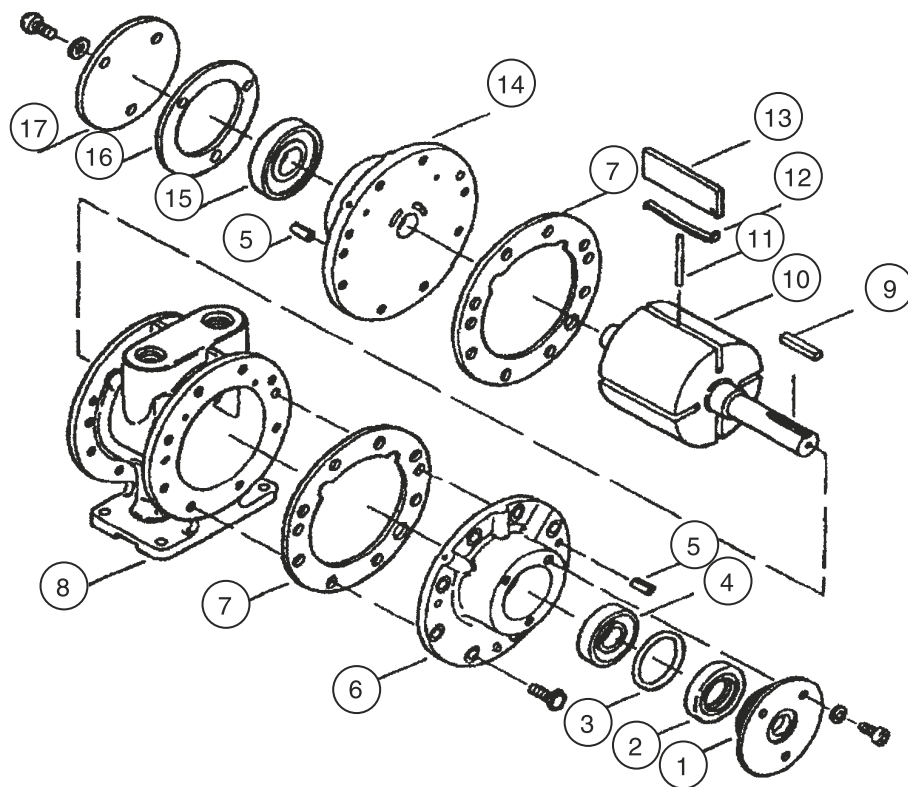
Pneumatic Motor – SP-A6 Spare Parts

Ref #	Description	Part Number	Qty
	Service kit – only service kits are available for parts replacement * Denotes parts included in the Service Kit	K281A	1
1	End Cap, Drive End	AC998	1
2	Shaft Seal	AK423*	1
3	O-Ring	AC989*	1
4	Bearing, Drive End	AC894B*	1
5	Dowel Pin	AB162C	4
6	End Plate, Drive	AK424	1
7	Body Gasket	AD641*	2
8	Body	AD665D	1
9	Key	AK422	1
10	Rotor Assembly	AD648E	1
11	Push Pin	AD655A*	2
12	Vane, Spring	AD692*	4
13	Vane	AD691*	4
14	End Plate, Dead	AD651	1
15	Bearing, Dead End	AB519*	1
16	End Cap, Gasket	AD644*	1
17	End Cap, Dead End	AD643	1
	Muffler Assembly	AC990	1
	Felt	AC993*	1



Pneumatic Motor – SP-A8 Spare Parts

Ref #	Description	Part Number	Qty
	Service kit – only service kits are available for parts replacement * Denotes parts included in the Service Kit	K282A	1
1	End Cap, Drive End	AC998	1
2	Shaft Seal	AK423*	1
3	O-Ring	AC989*	1
4	Bearing, Drive End	AC894B*	1
5	Dowel Pin	AB162C	4
6	End Plate, Drive	AK424	1
7	Body Gasket	AD641*	2
8	Body	AD665D	1
9	Key	AK422	1
10	Rotor Assembly	AD648E	1
11	Push Pin	AD655A*	2
12	Vane, Spring	AD692*	4
13	Vane	AD691*	4
14	End Plate, Dead	AD651	1
15	Bearing, Dead End	AB519*	1
16	End Cap, Gasket	AD644*	1
17	End Cap, Dead End	AD643	1
	Muffler Assembly	AC990	1
	Felt	AC993*	1



Lifting Device Systems for Drum Pumps and Motors

Device for lifting drum pumps or mixers with motors in and out of IBC containers or drums



Description	Stand with pneumatic lifting mechanism
Max. Lifting Weight	90 kg
Power Supply	Depending on the mounted equipment (drum pump or mixer). automatic on/off at upper and lower end of lifting range other power supply, please contact your distributor

Outer Dimensions (mm):

Outside	1010 mm x 1600 mm
Inside	850 mm (to fit to an IBC container)
Heights	App. 2000 mm
Total Lift	App. 1250 mm
Total Height	App. 2900 mm

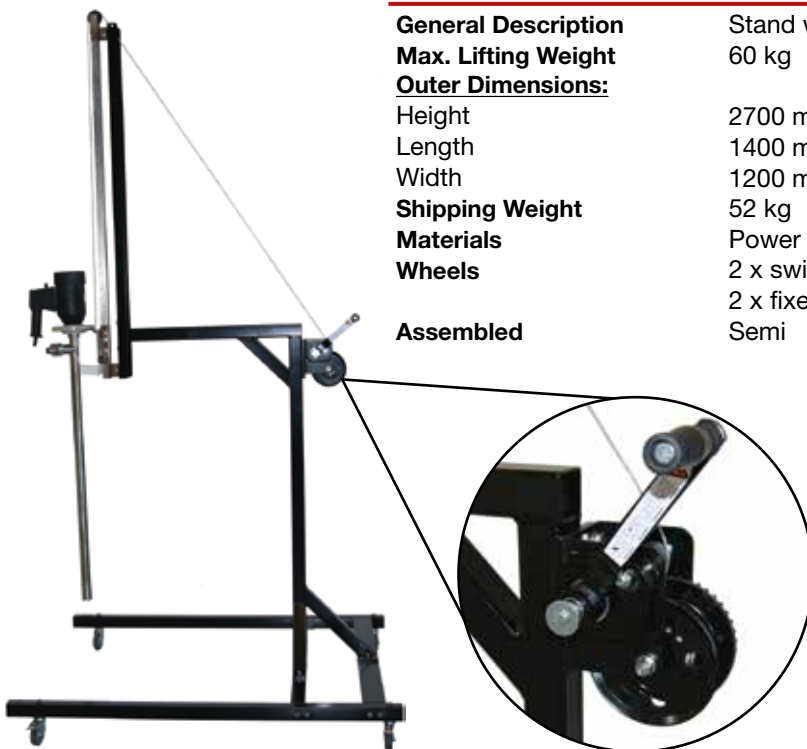
Material/Construction:

Anodized Extruded Aluminium Profile

80 mm x 80 mm

Wheels	2 x swivel castors, 2 x fixed castors
Assembled	Semi

Basic Lifting Device



General Description	Stand with manual winch
Max. Lifting Weight	60 kg
Outer Dimensions:	
Height	2700 mm
Length	1400 mm
Width	1200 mm
Shipping Weight	52 kg
Materials	Power coated steel
Wheels	2 x swivel castors 2 x fixed castors
Assembled	Semi

Accessories for Progressive Cavity Pumps



Discharge Hose Clamp

Part Number	Description
9038	Malleable Iron Two Bolt Clamp Gripping Ridges, Reinforced Lugs Hose Size from 1-48/64" to 2-3/64" (44,50 mm to 52 mm) Torque Value: 27 ft. lbs. (3,75 kg/m) for Proper Attachment

Discharge Hoses

Part Number	Description	Nom. ID DIN/in/Dash	Nom. OD mm	Bend Radius mm	Vacuum in/mm	Weight kg/m	Temp. Range °C
9039	Recommended For: High pressure hydraulic oil lines. Tube: Black, oil resistant synthetic rubber. (Nitrile). Reinforcement: One braid of high tensile steel wire. Cover: Black, oil and abrasion resistant synthetic rubber. Flame Resistance: Meets Flame Resistant Designation "GL" Germanischer Lloyd. Meets Flame Resistant Designation "U.S. MSHA" of the US Department of Labor, Mine Safety and Health Administration.	40 /1.5 /-24	50,5	500	27/685,8	1,59	-34 to 104

Max. Dynamic WP
725/50 psi/bar

Max. Static WP
970/67 psi/bar

Min. Burst Pressure
2900/200 psi/bar



9034M-B3



Chemical, ATEX and Food Hose
1½" I.D. x 2.01" O.D. (38 x 51mm) Max.
Operating Pressure: 16 bar
Datasheet on request.



LH-9034

Clear Braided PVC
1½" I.D. x 2" O.D. (38 mm x 48 mm)
Max. Temperature: 40 °C
Max. Operating Pressure: 5 bar / 20 °C

Pump Hanger



Pump Hanger

Part Number	Description
743	Pump Hanger Provides a Convenient Solution for Attaching the Pump to a Hoist System



Quick Disconnect

Part Number	Description
150DSS/150ESS	1.5" (38 mm), SS316 Cam Lever Couplings, Buna N Gaskets, Max. Pressure: 150 psi (10,2 bar).

Batch Control System – ELECTRIC (Low Viscosity)

STANDARD's Batch Control System (BCS) is engineered to control, measure and dispense preset volumes of liquid from drums, IBC's, plating tanks or any large storage vessel. The BCS can be used in an industry where batching, chemical packaging or dilution is required to be accurate and efficient. Simply dial in the desired volume, press ENTER and the BCS delivers a preset volume of liquid virtually hands-free.

Common Applications

- Chemical Delivery
- Chemistry For Plating Tanks
- Chemical Packaging
- Water Treatment Chemicals

Features

- 10 Pre-Set Batches
- Measures: Gallons, Liters, Cubic Meters
- Relay Output Signal
- Remote Start Capabilities
- Re-settable Totalizer
- Turbine Paddle Wheel Design
- User Friendly "In Field" Calibration

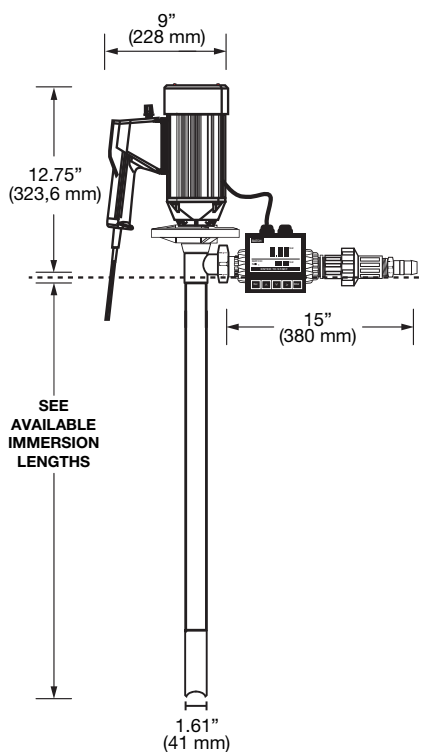
Technical Specifications

Available Wetted Parts	Polypropylene, PVDF, Ceramic & Halar
Motor Drive	SP-280 Series (IP44) or SP-ENC Series (IP54) (110 – 120 / 220 – 240v)
Discharge Fitting	1" (25 mm) Hose Barb
Pumping Principle	Centrifugal / Seal-less
Flow Range	15,2 LPM – 102,2 LPM
Max. Viscosity	300 cps (mPas)
Immersion Length	27" (700 mm), 39" (1000 mm), 47" (1200 mm), 60" (1500 mm) or 72" (1800 mm)
Accuracy	± 0.61 % of Full Scale und ± 1 % of Reading
Max. Temperature	Polypropylene 55 °C, Stainless & PVDF 80 °C
Min. Batch Size	3,8 Liter

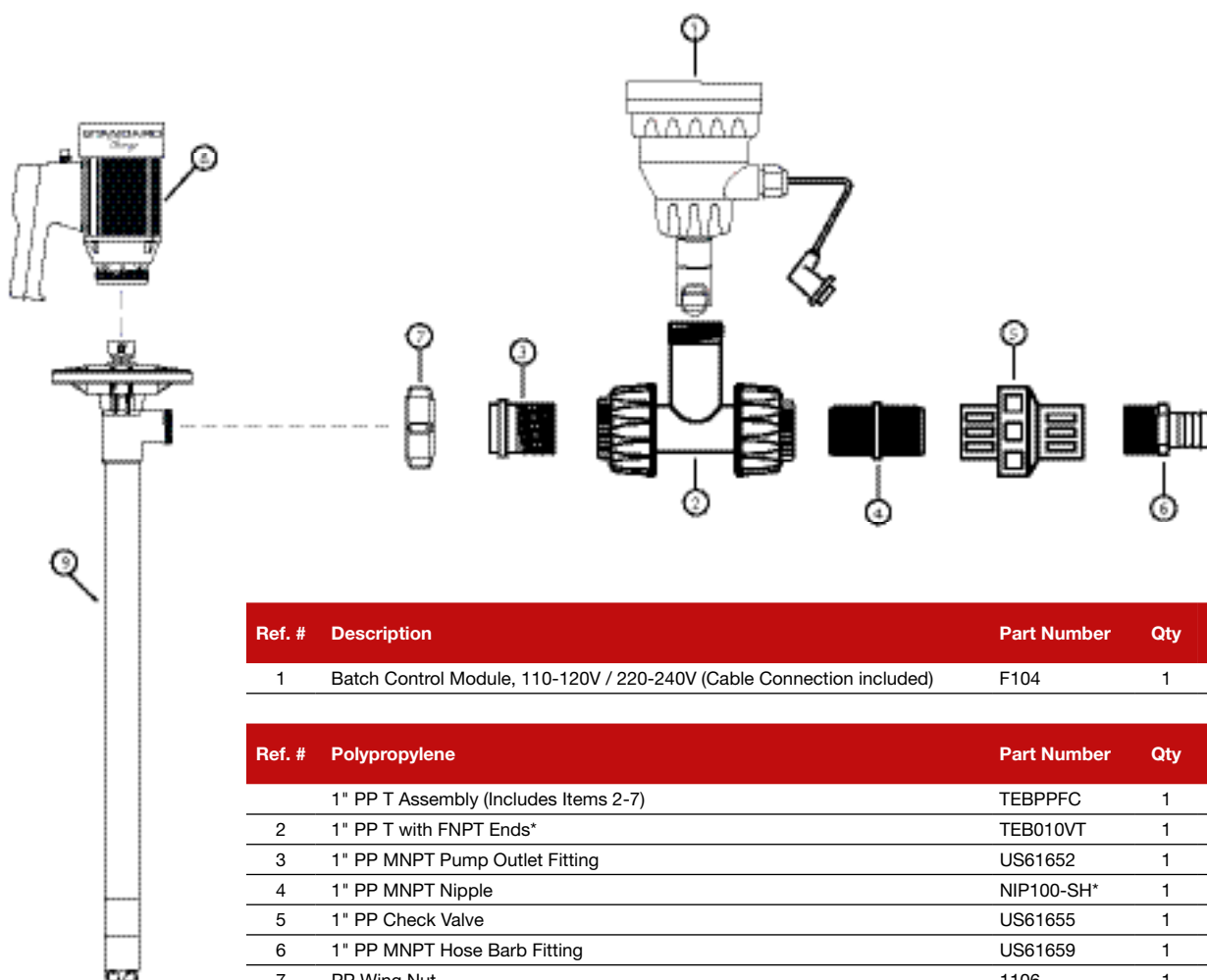
Model Number	Motor Enclosure	Immersion Length	Pump Tube Material
BC2-280-PP-27	Open Drip Proof (IP44)	27" (700 mm)	Polypropylene
BC2-280-PP-39	Open Drip Proof (IP44)	39" (1000 mm)	Polypropylene
BC2-280-PP-47	Open Drip Proof (IP44)	47" (1200 mm)	Polypropylene
BC2-280-PP-60	Open Drip Proof (IP44)	60" (1500 mm)	Polypropylene
BC2-280-PP-72	Open Drip Proof (IP44)	72" (1800 mm)	Polypropylene
BC2-ENC-PP-27	TEFC (IP54)	27" (700 mm)	Polypropylene
BC2-ENC-PP-39	TEFC (IP54)	39" (1000 mm)	Polypropylene
BC2-ENC-PP-47	TEFC (IP54)	47" (1200 mm)	Polypropylene
BC2-ENC-PP-60	TEFC (IP54)	60" (1500 mm)	Polypropylene
BC2-ENC-PP-72	TEFC (IP54)	72" (1800 mm)	Polypropylene
BC2-280-PVDF-27	Open Drip Proof (IP44)	27" (700 mm)	PVDF (Kynar®)
BC2-280-PVDF-39	Open Drip Proof (IP44)	39" (1000 mm)	PVDF (Kynar®)
BC2-280-PVDF-47	Open Drip Proof (IP44)	47" (1200 mm)	PVDF (Kynar®)
BC2-280-PVDF-60	Open Drip Proof (IP44)	60" (1500 mm)	PVDF (Kynar®)
BC2-280-PVDF-72	Open Drip Proof (IP44)	72" (1800 mm)	PVDF (Kynar®)
BC2-ENC-PVDF-27	TEFC (IP54)	27" (700 mm)	PVDF (Kynar®)
BC2-ENC-PVDF-39	TEFC (IP54)	39" (1000 mm)	PVDF (Kynar®)
BC2-ENC-PVDF-47	TEFC (IP54)	47" (1200 mm)	PVDF (Kynar®)



Controller Display



Batch Control System – ELECTRIC (Low Viscosity) Spare Parts



Ref. #	Description	Part Number	Qty
1	Batch Control Module, 110-120V / 220-240V (Cable Connection included)	F104	1

Ref. #	Polypropylene	Part Number	Qty
	1" PP T Assembly (Includes Items 2-7)	TEBPPFC	1
2	1" PP T with FNPT Ends*	TEB010VT	1
3	1" PP MNPT Pump Outlet Fitting	US61652	1
4	1" PP MNPT Nipple	NIP100-SH*	1
5	1" PP Check Valve	US61655	1
6	1" PP MNPT Hose Barb Fitting	US61659	1
7	PP Wing Nut	1106	1

Ref. #	PVDF	Part Number	Qty
	1" PVDF T Assembly (Includes Items 2-7)	TEKPVDFFC	1
2	1" PVDF T with FNPT Ends*	TEK010VT	1
3	1" PVDF MNPT Pump Outlet Fitting	US61661	1
4	1" PVDF MNPT Nipple	4884-020*	1
5	1" PVDF Check Valve	US61664	1
6	1" PVDF MNPT Hose Barb Fitting	US61665	1
7	PVDF Wing Nut	4106	1

Ref. #	Motors	Part Number	Qty
8	Open Drip Proff (IP44) 220-240V/1/50-60Hz with BCS Port Refer to page 9 for Spare Parts	SP-280P-2-BC	1
	TEFC (IP54) 220-240V/1/50-60Hz Refer to page 10 for Spare Parts	SP-ENC-2-BC	1

Ref. #	Pump Tubes
10	Refer to page 15 for Polypropylene Pump Spare Parts and page 23 for PVDF Pump Spare Parts

* Items marked with an asterisk belong to the same assembly.

STANDARD's Flow Meters address a broad scope of applications ranging from inert solutions to aggressive chemicals. These meters utilize a proven paddle wheel design and are available in a variety of sizes and materials. Meters are available in three configurations: Kits for Drum Pumps, Barb Connections, or Permanent Installation.

Common Applications

- Adding Chemistry to Plating Tanks
- Adding Colors and Fragrances
- Blending Agricultural Products
- Chemical Packaging
- Continuous Flow Measurement
- Gravity Feed Applications From Tanks
- Pump Monitoring

Features

- Battery Status Indicator
- EE Prom Electronics
- IP65 Enclosure
- Measures Flow Rate and Volume
- Re-settable Totalizer
- Two Line Alphanumeric Display Shows Flow Rate & Total Flow Together
- User Friendly "In Field" Calibration

Technical Specifications

Volume Flow Range	5 – 120 LPM
Nominal Width	1" external thread
Viscosity Range	0,8 – 40 mPas
Protection Category	IP 65
Operating Pressure	10 bar
Pulser Output	Optional, 25 Imp/l
Accuracy Uncalibrated*	± 2%
Accuracy Calibrated*	± 1%
Repeat Accuracy	± 0,5 %
Dimensions Approx.	85 x 123 x 52 mm
Weight Approx.	0,3 kg
Operation temperature	-25 °C – +50 °C
Storage temperature	-25 °C – +70 °C
Battery	2 x AAA 1,5V (exchangeable)

Part Number	Type	Material*	Intake
SPE-FMT3-PP	Flow Meter Electronic PP, w/o pulse output	PP	Left/Right
SPE-FMT3-PVDF	Flow Meter, Electronic, PVDF, w/o pulse output	PVDF	Left/right
SPE-FMT-CON	Connector kit for FMT3	PVDF	
SPE-FMT-CONP	Connector kit for FMT3	PP	

*Material of the measuring chamber, measuring chamber lid and the turbine.



FMT3-PVDF



Connector kit for FMT3 (use wing nut from the pump)

The FMOG is a volume meter for flowing fluids working on the principle of an oval gear meter. The product is suitable to be used as a stationary counter, or a hand flow meter. The pulse generator allows use in a fluid management system.

Common Applications

- Adding Chemistry to Plating Tanks
- Adding Colors and Fragrances
- Blending Agricultural Products
- Chemical Packaging
- Continuous Flow Measurement
- Gravity Feed Applications From Tanks
- Pump Monitoring

Features

- Battery Status Indicator
- EE Prom Electronics
- IP65 Enclosure
- Measures Flow Rate and Volume
- Re-settable Totalizer
- Two Line Alphanumeric Display Shows Flow Rate & Total Flow Together
- User Friendly “In Field” Calibration



Connector kit for FMOG (use wing nut from pump)

Technical Specifications

	Low Viscosity (LV)	High Viscosity
Housing	PEEK	Aluminium
Viscosity Range	1 – 20 mPas	20 – 2000 mPas
Protection Category	IP 65	IP 65
Smallest volume flow Q min	2 l/min	1 l/min
Largest volume flow Q max	30 l/min	15 l/min
Max Operating Pressure	4 bar	10 bar
Thread connection	G 1" exit	G ½" inlet
Accuracy after calibration*	± 1 % ± 0,5 %	± 1 % ± 0,5 %
Dimensions	90 x 135* x 6 mm *flow direction	90 x 135* x 6 mm *flow direction
Weight Approx.	0,5 kg	0,5 kg
Operation temperature	-10 °C – +50 °C	-10 °C – +50 °C
Storage temperature	-20 °C – +70 °C	-20 °C – +70 °C
Battery	Lithium battery	Lithium battery

Part Number	Type	Material*	Intake
SPE-FMOG-ALU-HV	FMOG without pulse output	ALU	left
SPE-FMOG-ALU-HVP	FMOG with pulse output	ALU	left
SPE-FMOG-PEEK-LV	FMOG without pulse output	PEEK	left
SPE-FMOG-PEEK-LVP	FMOG with pulse output	PEEK	left
SPE-FMT-CONPP	Connector kit for FMOG, ALU	PP	
SPE-FMT-CONP	Connector kit for FMOG, PEEK	PP	
SPE-FMOG-FIT	Fitting to SPE-FMOG-ALU 1x½" (2 pcs. incl.)		

*Material of the measuring chamber, measuring chamber lid and the turbine.



Mobile unit

- 1x AODD pump – fully resistant and configured for the chemical feed
- Filter regulator for adjustment of inlet pressure to the pump on the compressed air supply
- Mobile trolley CLM 250, Yellow
- Valves, fittings piping and hoses – material PVC and PP or others on request
- Hoses with cam-lock for easy connection to the pump



Safety Cabinet for AODD

- 1xAODD pneumatic diaphragm pump – fully corrosion resistant and configured for the chemical feed
- PE wall mounted cabinet with pump and extra options pre-assembled and tested
- Suspension fittings for hoses are included
- All options according to the chosen pump configuration and dimensions
- Extra options such as electric boxes, sump detector and instrumentation
- Drain valve for cabinet (delivered separately)



Process Unit

- Intermediate Bulk Container (IBC) Storage Unit
- Collection tray - total volume corresponds to the volume of the receiver tank and the IBC (max total load 2000 kg) – material PE-HD (black)
- Pedestal for one ICB and for improved emptying – material PE-HD (black)
- Receiver tank – with flat tank top and
 - i) Outlet nozzle with dip pipe and DN15
 - ii) Inlet nozzle (in cyl.) with ball valve and hose fitting
 - iii) level pipe transparent (PVC) with magnetic float (PP)
 - iv) Vent. nozzle DN 50 & insect grid v) Inspection hole
 - vi) Reserve nozzle with screw connection DN25 – material PE-HD (black)
- Connection set for IBC outlet – ball valve DN25, 2m pvc hose d32, 2x VA-hose clamps, 1x elbow 90° with union nut and hose nozzle, 1x turned part
- Fittings and pipes: PVC, seals: EPDM or FPM

Three year limited warranty

Standard Pump Europe warrants, subject to the conditions below, through either Standard Pump Europe, its subsidiaries, or its authorized distributors, to repair or replace free of charge, including labor, any part of this equipment which fails within three years of delivery of the product to the end user. Such failure must have occurred because of defect in material or workmanship and not as a result of operation of the equipment other than in accordance with the instructions given in this material. Specific exceptions include:

- Consumable items such as motor brushes, bearings, couplings and impellers. (Motor brushes typically have a life span of approximately 250 hours. This will vary with the manner in which the motor is used)

Conditions of exceptions include:

- Equipment must be returned by prepaid carriage to Standard Pump Europe, its subsidiary or authorized distributor.
- All repairs, modifications must have been made by or with express written permission by Standard Pump Europe, its subsidiary or authorized distributor
- Equipment which have been abused, misused, or subject to malicious or accidental damage or electrical surge are excluded.

Warranties purporting to be on behalf of Unibloc Hygienic Technologies, LLC. made by any person, including representatives of Unibloc Hygienic Technologies, LLC, its subsidiaries, or its distributors, which do not fall within the terms of this warranty shall not be binding upon Unibloc Hygienic Technologies, LLC. unless expressly approved in writing by a Director or Manager of Standard Pump Europe. Information for returning pumps Equipment which has been contaminated with, or exposed to, bodily fluids, toxic chemicals or any other substance hazardous to health must be decontaminated before it is returned to Unibloc Hygienic Technologies, LLC, or its distributor. A returned goods authorization number (RGA #) issued by Standard Pump Europe, its subsidiary or authorized distributor, must be included with the returned equipment. The RGA # is required if the equipment has been used. If the equipment has been used, the fluids that have been in contact with the pump and the cleaning procedure must be specified along with a statement that the equipment has been decontaminated.

STANDARD PUMP
Europe

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Denmark

Tel +45 7023 2100

www.standard-europe.eu

PlusAir

- the brand of air-operated double diaphragm (AODD) pumps

PlusAir is a product line of Standard Pump Europe and offers a wide range of AODD pumps for many different industries, e.g. Automotive, Chemicals, Paints, Inks or Wastewater to meet requirements in all industries.

PlusAir pumps are made by one of the world-wide leading pump manufacturers who has more than half a century of experience in developing and making AODD pumps.

PlusAir AODD pumps ranging from the light weight Polypropylene (1,3 kg) version with a maximum capacity of 11,7 L/min, to the Stainless Steel version (104 kg) with a maximum capacity of 814 L/min.

PlusAir pumps are available in Polypropylene, Groundable Acetal, Aluminium, Stainless Steel, Cast Iron and PVDF.

PlusAir FDA Compliant Pumps are specifically designed for Food Ingredients, Pharmaceutical & Cosmetic applications where 3A, USDA or EHEDG Standards are not required.



All FDA pumps include 316SS passivated satin finished housings, PTFE check valves and capped sanitary center disks. Pumps with aluminum motor become grey PTFE coating. 10RA to 20RA interior Mechanical polish available for some models.

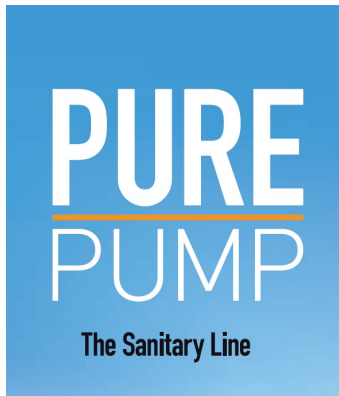


ATEX ATEX certified pumps are available in many different sizes, - body and diaphragm materials



For further details please contact your local distributor or Standard Pump Europe.

Additional Markets Served



Centrifugal- and Progressive Cavity drum pumps and Air Operated Double Diaphragm pumps for food-, pharmaceutical and cosmetic industry.

The sanitary line from Standard Pump Europe, is the perfect solution for all transportation of liquids and high viscosity ingredients in the food and pharmaceutical industry.

All pumps within our PURE PUMP series are available from local distributors all over Europe. Our distributors can help you answering technical question as well as support you in the correct pump selection for your application. Fast delivery time from the European warehouse in Denmark.

- Certificates
 - FDA
 - 3A
 - EC 1935/2004
 - ATEX
- Surface: 32 Ra (µm)
- Tri-clamp connection. Optional hose connection
- Long lasting ball bearings
- Centrifugal pumps are designed without shaft seal – dry running and high back pressure allowed
- Impellers and rotors made from SS 316L
- Tri-clamp connections offers fast disassembly and cleaning



Sanitary AODD Pump



Drum Pump



Standard Pump Europe offer pump solutions for almost all industries and applications



PHARMACEUTICAL



BIOTECH



COSMETIC



FOOD



BEVERAGE



POULTRY

QUANTM™

- the brand of Electric Operated Double Diaphragm (EODD) pumps

Graco **QUANTM** isn't just another electric pump: it's a game-changer!

QUANTM features a revolutionary electric motor design that will reduce operational costs and keeps your production lines running. It is a perfect fit for nearly any fluid applications and a drop-in replacement for existing pumping technologies.

QUANTM is quieter, lighter, more reliable, and easier for anyone in your team to maintain.

QUANTM is available in both **Industrial-** and **Hygienic versions**.

Benefits of QUANTM - Electric Operated Double Diaphragm Pump?

- QUANTM Operates Like AODD Pumps, While Enjoying the Benefits of an Electric Drive
- Competitive Cost Compared to AODD pumps
- No Gear Box Required
- Quiet
- No Freezing
- QUANTM use up to 8X Less Energy than an AODD.
- Reduce or Eliminate High Energy Consuming Air-Compressors and see an ROI in Less than 24 Months!
- Built-in Controls
- Operates Remotely (4-20mA)



INDUSTRIAL

HYGIENIC

PUMP OPTIONS

Wetted Section	Aluminum, SST, Poly, PVDF, Cast Iron, Hastelloy	SST
Internals	Same as AODD line	
Connection type	NPT, BSPT, ANSI Flange	Tri Clamp, DIN

TECHNICAL SPECIFICATIONS

Porting Size	1" - 2"	1" - 4"
Flow Range	1 - 450 L/min	
Working Pressure	Up to 7 bar (100 psi)	
Power	240 VAC / 120 VAC, 1 Phase	
Power Consumption	Less than 15 Amps	



EC 1935/2004



ATEX

II 2 G Ex db IIB T4 Gb

**INDUSTRIAL
PUMP**

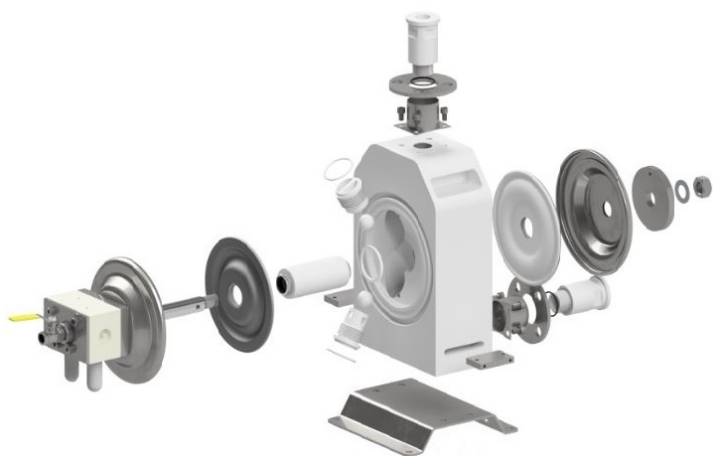
MiniChem

- Air Operated Double Diaphragm pump in virgin PTFE.

MiniChem is designed for the safe transfer of aggressive chemicals and other hazardous liquids in Food-, Pharmaceutical-, Chemical- and similar industries.

Benefits of MiniChem - Electric Operated Double Diaphragm Pump?

- Machined from one solid block of PTFE - This means no manifold seals and therefore no potential leak paths!
- **ATEX certified** versions are available in both **FDA compliant** PTFE and anti-static PTFE.
- Optional **Diaphragm Rupture Protection** and fully pneumatic **Alarm Systems** are available.
- 'One Nut' technology for **easy maintenance** of Diaphragms, Ball Valves, Seats and Air Valve when pump 'In Line'.
- Complete strip-down and re-build possible in less than 20 minutes.
- Flanged and threaded connections available in 1/2" and 1" size – so compatible with existing PTFE-lined pipework
- Dead-Head operation - stop/start against closed/open valve without pressure relief or damage.
- Dry running.
- Self Priming - suction lifts 2 m dry and 8 m wet
- Lubrication free



PUMP OPTIONS

Wetted Section	virgin PTFE and PTFE (anti-static)
Internals	virgin PTFE and PTFE (anti-static)
Connection type	BSPT, NPT, ANSI & DIN flange

TECHNICAL SPECIFICATIONS

Porting Size	1/2" - 1"
Flow Range	55 (1/2") - 450 (1") L/min
Working Pressure	Up to 7.2 bar (104 psi)



EC 1935/2004
EC 2023/2006



ATEX

II 2 G Ex db IIB T4 Gb
*special version; compliant up to Gas Group IIC

Mixers, Gear driven agitators

Standard Pumps Europe offers a range of mixers and agitators.

The reliable mixers are intended for e.g. chemicals and other media with water-like viscosity. The mixers are made of stainless steel versions coated with PP, PVC and / or PVDF to achieve the best chemical resistance.

A range of both standard gear-driven agitators and special designs for viscous media up to max. 6,000 mPas.

The different gear types come from leading German manufacturers, which ensures reliability and a high quality agitator.



- High Speed Mixers
- Gear Drive Agitators
- IBC Container Mixers
- Stands- & Lifting Equipment
- Agitator Elements
- Storage- & Dosing tanks
- Heating



Your Notes

INDUSTRIAL PUMP

Additional Markets Served:



Pure Pump
The Sanitary Line



Pure Pump
AODD Series



AODD Pumps
Industrial and
FDA compliant



EODD Pumps
Industrial and
FDA compliant



AdBlue
DEF Pumps



Safety Comes Standard™

STANDARD PUMP
Europe

Rønnækrogen 2
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